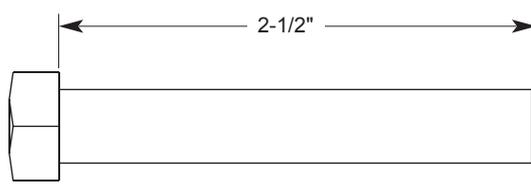


CONTENTS

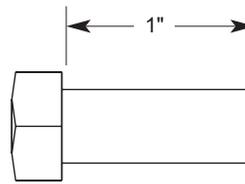
Fasteners	2
Part List	2
Required Tools	2
Assembly	2
Warranty	8

- Note:** Please read and understand the Tourmaster Storage Cart Assembly Instructions before assembling the parts.
- Note:** Remove all items from the shipping cartons and arrange them in their approximate final position. Refer to the illustrations on the following pages. If you need additional information about your Tourmaster Storage Cart, write or telephone Wenger Corporation at the number below.
- Note:** The Tourmaster Storage Cart always requires two people to move the Cart when loaded.

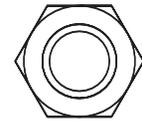
FASTENERS



(1) Hex Head Cap Screw, 3/8-16x2-1/2"



(2) Hex Head Cap Screw, 3/8-16x1"



(3) Locknut, 3/8-16

PART LIST

Item	Qty.	Description	Item	Qty.	Description
1	10	Hex Head Cap Screw, 3/8-16x2-1/2"	6	1	Right Hand Swing Arm Post Assembly
2	16	Hex Head Cap Screw, 3/8-16x1"	7	1	Left Hand Swing Arm Post Assembly
3	26	Locknut, 3/8-16	8	1	Storage Cart Frame
4	1	Cross Bar	9	4	Caster
5	2	Cinch Strap	10	2	Back Rail Support Post

REQUIRED TOOLS

Tools required for assembly are 9/16" socket and ratchet and 9/16" open end wrenches.



9/16" Socket and Ratchet

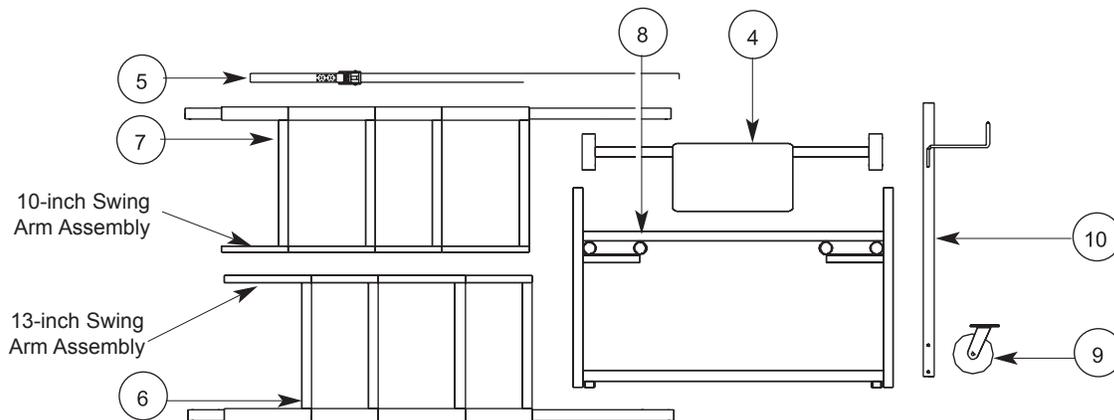


9/16" Open End Wrench

ASSEMBLY

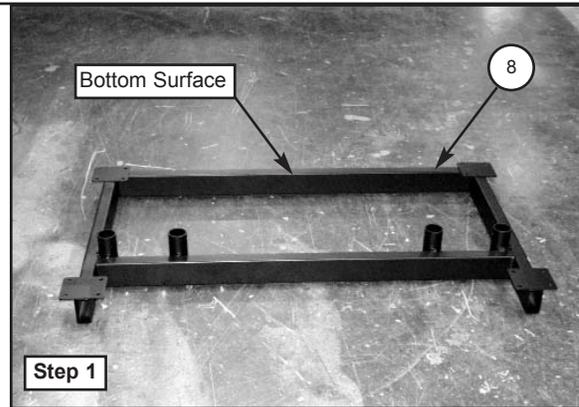
Before starting the Tourmaster Storage Cart assembly, do the following.

1. Read and understand this assembly instruction.
2. Remove all items from the shipping cartons and arrange the parts similar to the diagram below. Make sure that all parts are present. Item numbers refer to the Part List above. Leave the packing strap on the Swing Arm Assemblies.
3. Inventory the hardware package and make sure that all required hardware is present. Discard any items not used during the assembly.

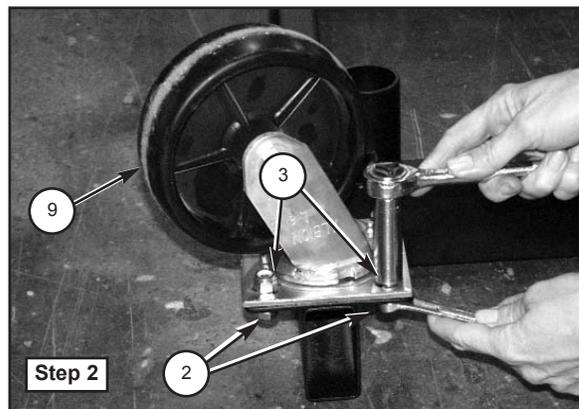
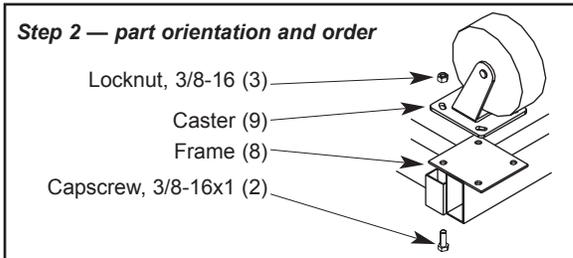


ASSEMBLY CONTINUED

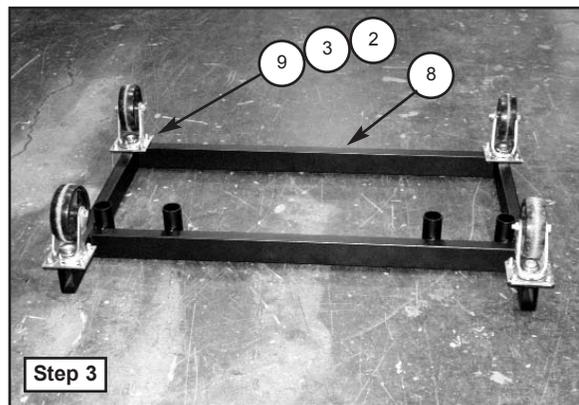
1. Place the Storage Cart Frame onto the floor with the bottom surface facing upward.



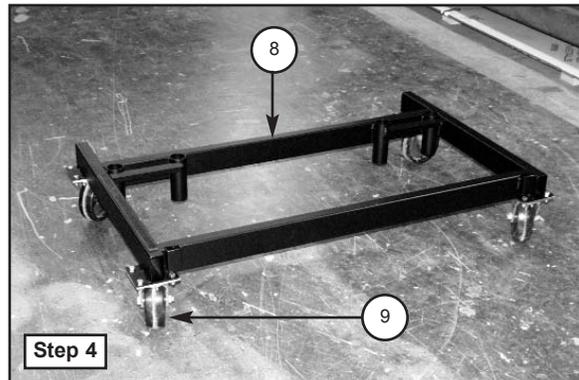
2. Using a 9/16" socket and ratchet and a 9/16" open end wrench, attach a Caster (9) to the Frame (8) with four Hex Head Cap Screws, 3/8-16x1" (2) and four Locknuts, 3/8-16 (3).



3. Using a 9/16" socket and ratchet and a 9/16" open end wrench, attach the remaining three Casters (9) to the Frame (8) with 12 Hex Head Cap Screws, 3/8-16x1" (2) and 12 Locknuts, 3/8-16 (3) in the same way.

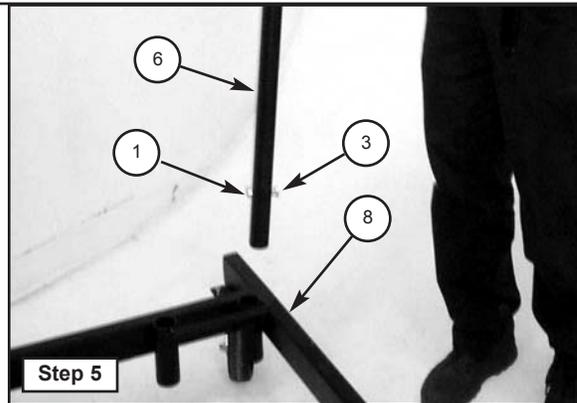


4. Turn the Frame (8) over so that the Casters (9) rest on the floor.



ASSEMBLY CONTINUED

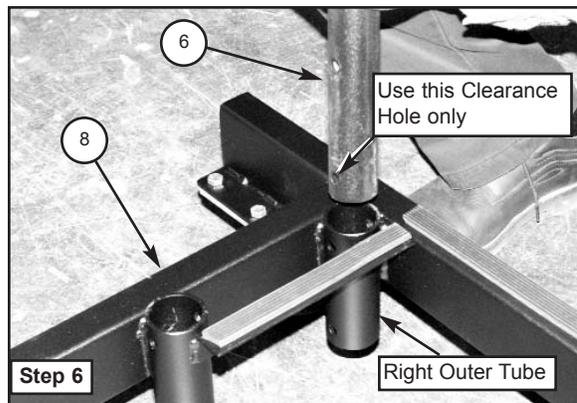
- Using a 9/16" open end wrench and 9/16" socket and ratchet, remove the lower Capscrew (1) and Locknut (3) from the Right Hand Swing Arm Post Assembly (6).



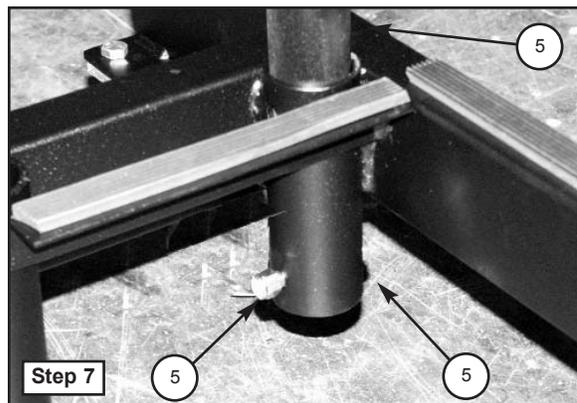
- Insert the Right Hand Swing Arm Post Assembly (6) into the right Outer Tube on the right side of the Storage Cart Frame (8).

Note: When inserting the Swing Arm Post into the Tube, align the Clearance Holes in the Post to the Clearance Holes in the Frame Outer Tube.

Note: Make sure that the Right Hand Swing Arm Post Assembly (6) is inserted into the right Outer Tube of the Riser Cart Frame (8). The Right Hand Swing Arm Post Assembly will have the longer, 13-inch Swing Arm in the lowest position on the post. (See Item 6 on parts list diagram on page 2.)

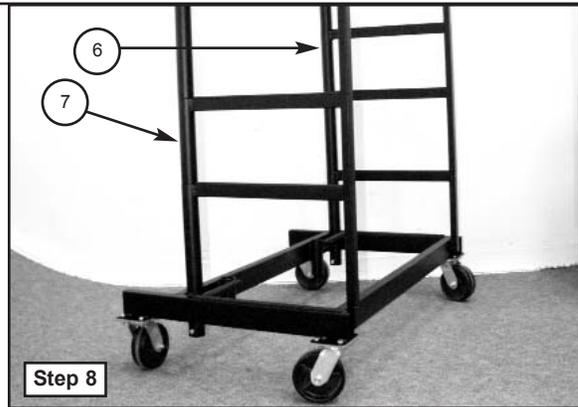


- Using a 9/16" open end wrench and 9/16" socket and ratchet, attach the Post (5) to the Frame (8) with one Hex Head Capscrew, 3/8-16x2-1/2" (1) and one Locknut, 3/8-16 (3).

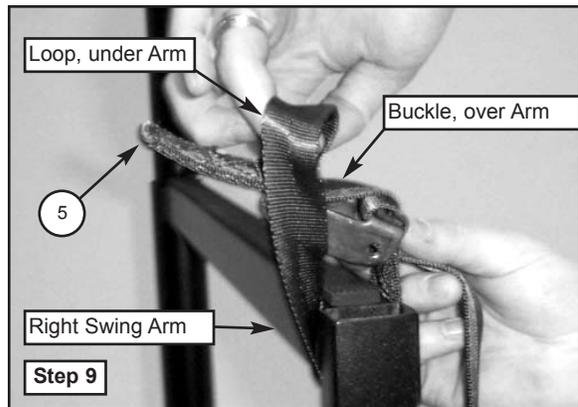


ASSEMBLY CONTINUED

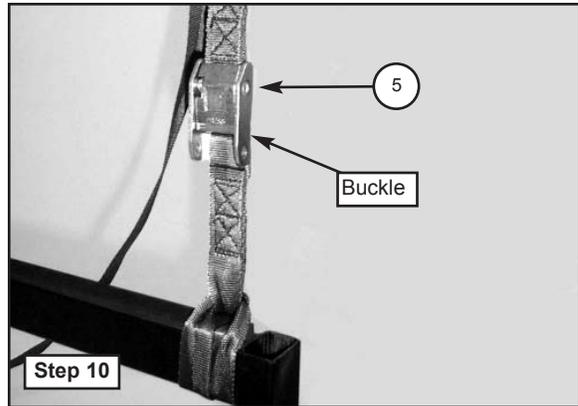
8. Attach the Left Hand Swing Arm Post Assembly (7) to the Frame left Outer Tube on the left side in the same way as described in steps 5, 6, and 7 above.



9. Take the short end of the Cinch Strap and place the loop under the highest Swing Arm on the right side and pass the buckle over the top of the Swing Arm and through the loop. See photograph at the right.

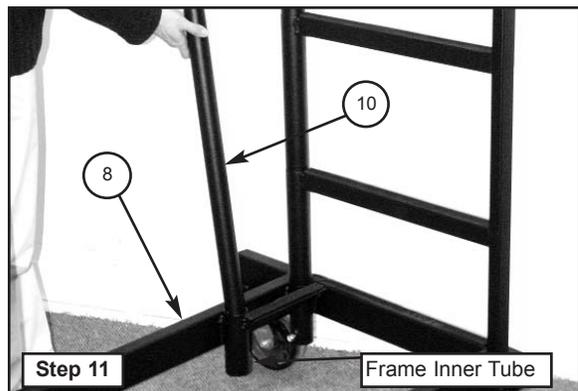


10. Attach the second Cinch Strap to the upper Swing Arm on the left side of the Storage Cart.



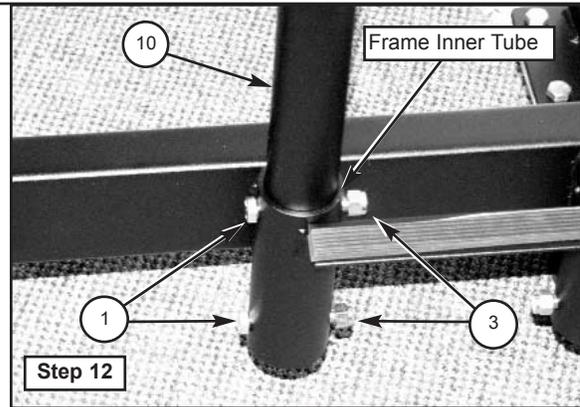
11. Insert a Back Rail Support Post (10) into an Inner Tube on the Frame (8).

Note: When inserting the Back Rail Support Post into the Tube, align the Clearance Holes in the Post to the Clearance Holes in the Frame Tube. Make sure the Back Rail Supports face away from the Storage Cart Frame.

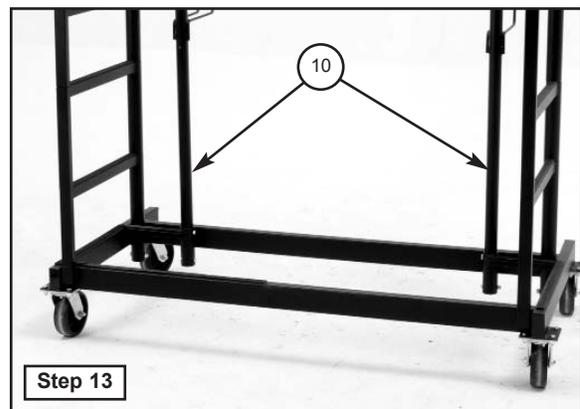


ASSEMBLY CONTINUED

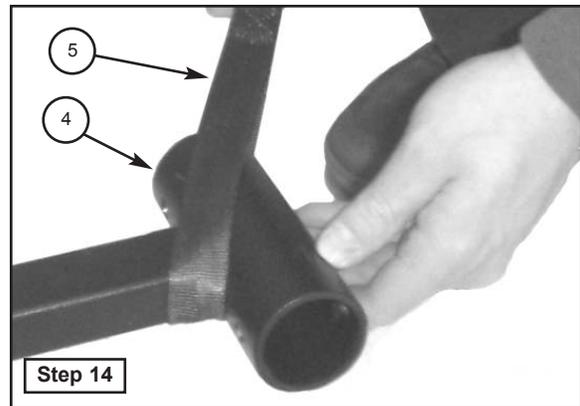
12. Using a 9/16" open end wrench and 9/16" socket and ratchet, attach the Back Rail Support Post (10) to the Frame Inner Tube with two Hex Head Capscrews, 3/8-16x2-1/2" (1) and two Locknuts, 3/8-16 (3).



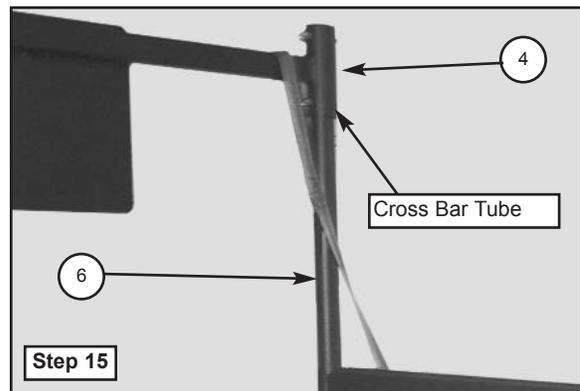
13. Attach the second Back Rail Support Post (10) as described in step 12 above.



14. Before installing the Cross Bar (4), place the loop of the long end of the Cinch Straps (5) onto each end of the Cross Bar as shown in the photograph at the right.

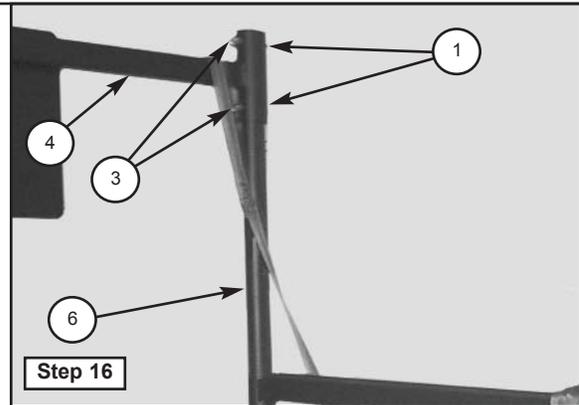


15. Assemble the Cross Bar (4) to the two Swing Arm Post Assemblies (6 and 7) by fitting the right and left Cross Bar Tubes onto the Swing Arm Post Assemblies (6 and 7).

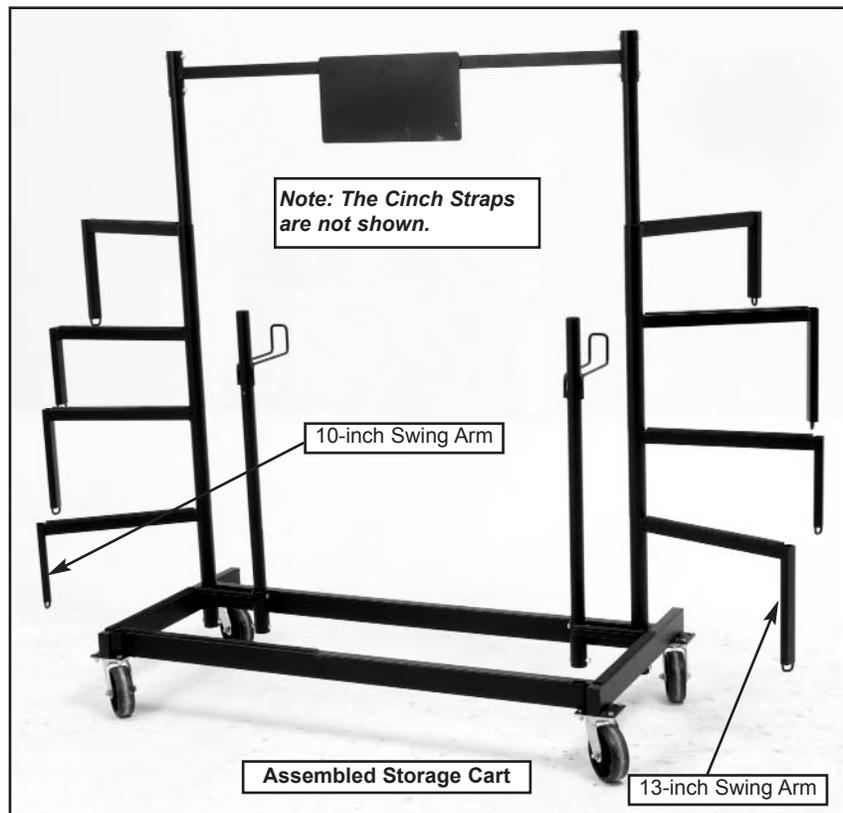
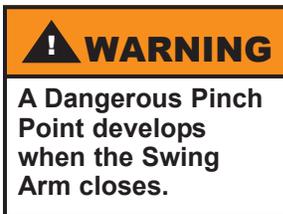


ASSEMBLY CONTINUED

16. Using a 9/16" open end wrench and 9/16" socket and ratchet, attach the Cross Bar (4) to the two Swing Arm Posts (6 and 7) with four Hex Head Capscrews, 3/8-16x2-1/2" (1) and four Locknuts, 3/8-16 (3).



17. The assembled Storage Cart is shown at the right.



WARRANTY

The Tourmaster Storage Cart is guaranteed free of defects in materials and workmanship for three full years.

Our guarantee assures you of either a full refund or repair or replacement of the defective materials or workmanship without charge, at the discretion of our Customer Service Department. Just call a Customer Service Representative at 1-800-887-7145 and state the reason you are dissatisfied. If a product return is necessary, your representative will issue a return authorization. This is your sole remedy for breach of this warranty.

Should you have a question or problem with any Wenger product, don't hesitate to call, even if the product is past warranty. It's important to us that all our customers be satisfied.

This is the sole warranty made by Wenger. Wenger disclaims all other warranties, including the warranties of merchantability and fitness for a particular purpose, as well as all liability for incidental, consequential, special, and indirect damage. Wenger liability for direct damages shall be limited to the amount you paid for the product involved. Wenger reserves the right to make product changes without obligation to incorporate such changes into products previously sold.

Some states do not allow the exclusion or limitation of damages or warranties, so the above may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.