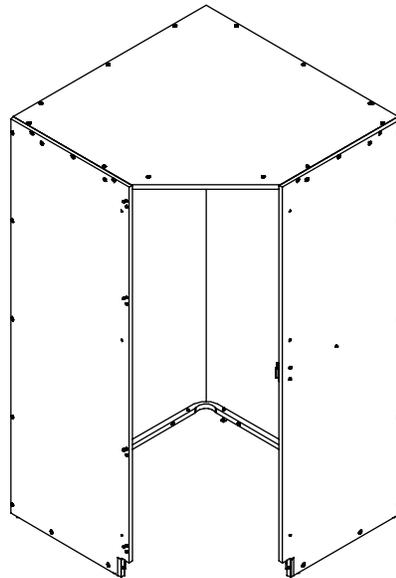




# Assembly Instructions Corner Cabinet and Options



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Visit the Storage Products web page at [wengercorp.com](http://wengercorp.com) for detailed instructions and videos.

- Note:** Please read and understand these instructions before assembling.  
Remove all items from the shipping containers and sort the components by size, length, etc.
- Note:** Assemble the Corner Cabinet in the room that it will be used in.  
The assembled Corner Cabinet is typically too large to fit through a doorway.
- Note:** Assembly requires two people.
- Note:** If you need additional information, contact Wenger Corporation using the information below.

# Important User Information

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## General

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Printed and bound in the United States of America.

The information in these instructions is subject to change without notice and does not represent a commitment on the part of Wenger Corporation. Wenger Corporation does not assume any responsibility for any errors that may appear in these instructions.

In no event will Wenger Corporation be liable for technical or editorial omissions made herein, nor for direct, indirect, special, incidental, or consequential damages resulting from the use or defect of these instructions. The manufacturer reserves the right to change this product at any time.

The information in this document is not intended to cover all possible conditions and situations that might occur. The end user must exercise caution and common sense when assembling or installing Wenger Corporation products. If any questions or problems arise, call the Wenger Corporation at (800) 4WENGER (493-6437) or +1-507-455-4100 worldwide.

## Manufacturer

The Corner Cabinet is manufactured by:  
Wenger Corporation  
555 Park Drive  
Owatonna, MN 55060  
(800) 4WENGER (493-6437) • +1 (507) 455-4100  
wengercorp.com

## Warranty

This product is guaranteed free of defects in materials and workmanship for ten full years from date of shipment. A full warranty statement is available upon request.

## Safety Precautions

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Throughout this document you may find cautions and warnings which are defined as follows:

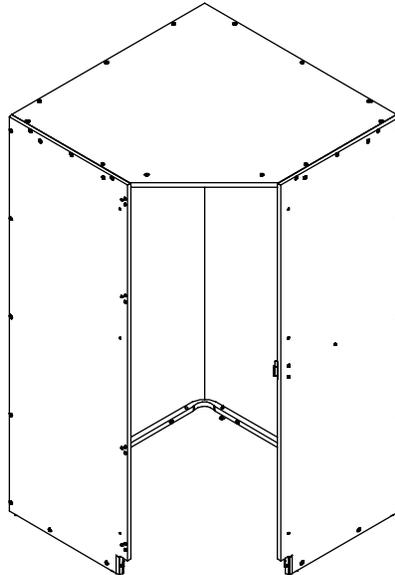
- **WARNING:** Failure to follow the instruction could result in serious injury or damage to property.
- **CAUTION:** Failure to follow the instruction could result in minor injury or damage to property.

Read all of these safety instructions before assembling or using the cabinets.

<p><b>CAUTION</b></p> <p><i>Make sure anyone assembling or setting up the cabinets has read and understands these instructions.</i></p>	<p><b>CAUTION</b></p> <p><i>Failure to comply with Warnings and Cautions in this document can result in damage to property or serious injury.</i></p>	<p><b>CAUTION</b></p> <p><i>It is unsafe for only one person to assemble or move the cabinets.</i></p>
<p><b>CAUTION</b></p> <p><i>Make sure the cabinets are securely attached to walls or adjoining cabinets after assembly is complete.</i></p>	<p><b>CAUTION</b></p> <p><i>Always wear safety glasses and gloves when assembling or installing the cabinets.</i></p>	<p><b>CAUTION</b></p> <p><i>Assemble and install the cabinets only on flat, solid surfaces.</i></p>

# Corner Cabinet Assembly Instructions

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# Important User Information

## Installation

- The Corner Cabinet installation must comply with local building regulations and codes.
- Personnel installing the Corner Cabinet must comply with the Warnings and Cautions in the Safety Section.

## Intended Use

- The Corner Cabinet is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- The Corner Cabinet is intended to be permanently installed only as described in these instructions.

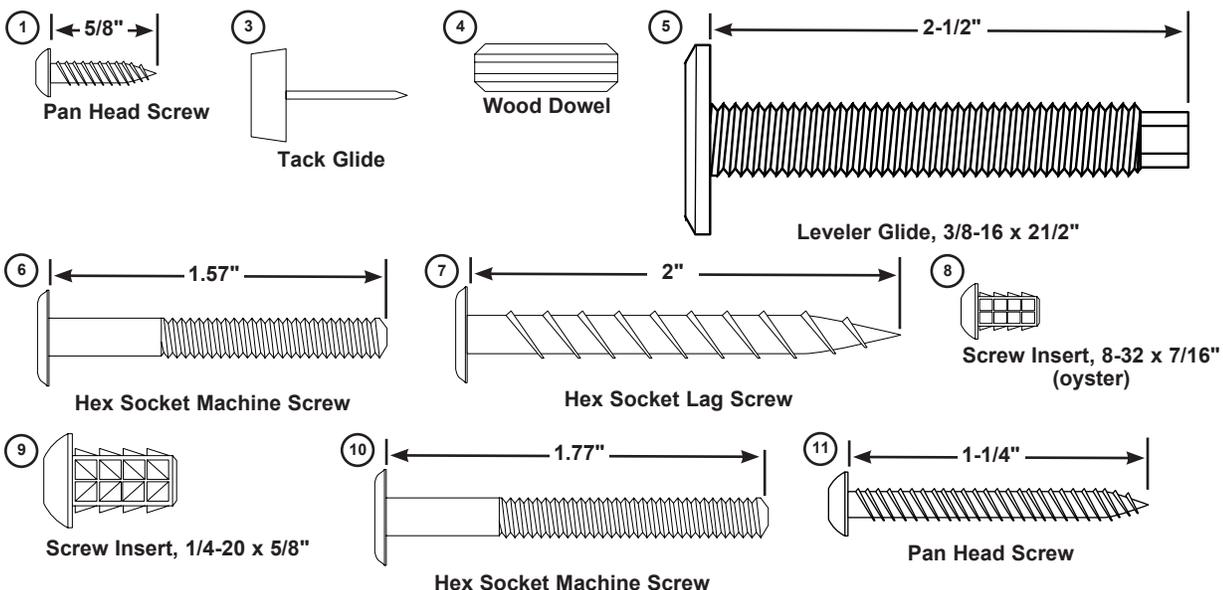
## Required Tools

- 6-foot Ladder
- Carpenters Level
- Tape Rule
- Carpenters Square
- Variable Speed Drill
- Mallet
- Philips Screwdriver
- 7/8" Open End Wrench
- Hex Insert Bit

## Corner Cabinet Parts List

Item	Description	Item	Description
1	Pan Head Screw	12	Plastic Extrusion Trim Strip
2	Tube Plug, 1-1/8 Square, 16 gauge	13	Hex Insert Bit, 5/32"
3	Tack Glide	14	Bracket Connector, Cabinet
4	Wood Dowel	15	Side Panel, RH, Corner Cabinet
5	Leveler Glide, 3/8-16 x 2-1/2"	16	Side Panel, LH, Corner Cabinet
6	Hex Socket Machine Screw 1.57" (40mm)	17	Back Panel, RH, Corner Cabinet
7	Hex Socket Lag Screw	18	Back Panel, LH, Corner Cabinet
8	Screw Insert, 8-32x7/16"	19	Top Panel, Corner Cabinet
9	Screw Insert, 1/4-20 x 5/8"	20	Bottom Frame, Corner Cabinet
10	Hex Socket Machine Screw, 1.77" (45mm)	21	Upper Frame, Corner Cabinet
11	Pan Head Screw, oyster, 1-1/4" long	22	Filler Strips (one long, one short)
		23	Deflector Panel (use on Revolving Option)

## Fastener Parts List



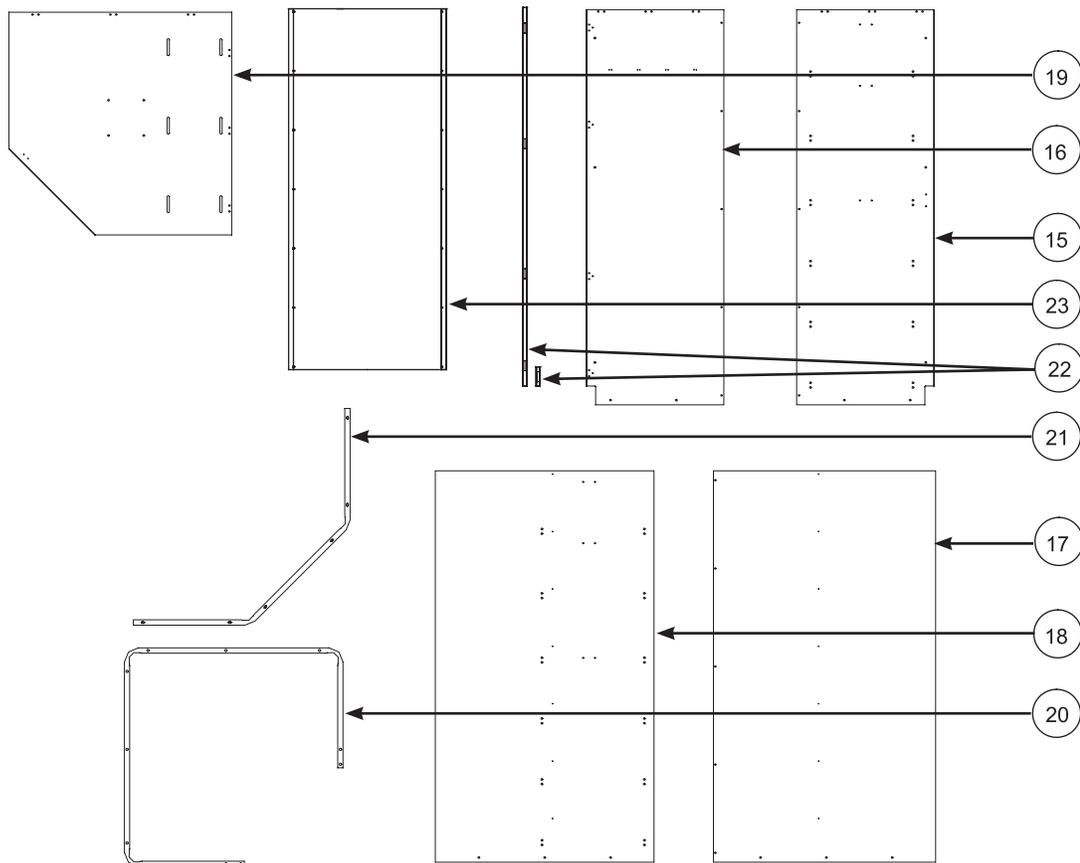
# Corner Cabinet Assembly

Before starting the Corner Cabinet assembly, do the following.

1. Read and understand this assembly instruction.
2. Remove all items from the shipping carton and arrange the parts as shown in the diagram below. Make sure that all parts are present. Item numbers refer to the Parts List on page 4 and the table at the right.
3. Inventory the hardware package and make sure that all required hardware is present. Discard any items not used during the assembly.

Item	Description
15	Right Hand Side Panel
16	Left Hand Side Panel
17	Right Hand Back Panel
18	Left Hand Back Panel
19	Top Panel
20	Bottom Frame
21	Upper Frame
22	Filler Strips (one long/one short)
23	Deflector Panel*

\* Use only with Revolving Options



**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.

## Corner Cabinet Assembly (continued)

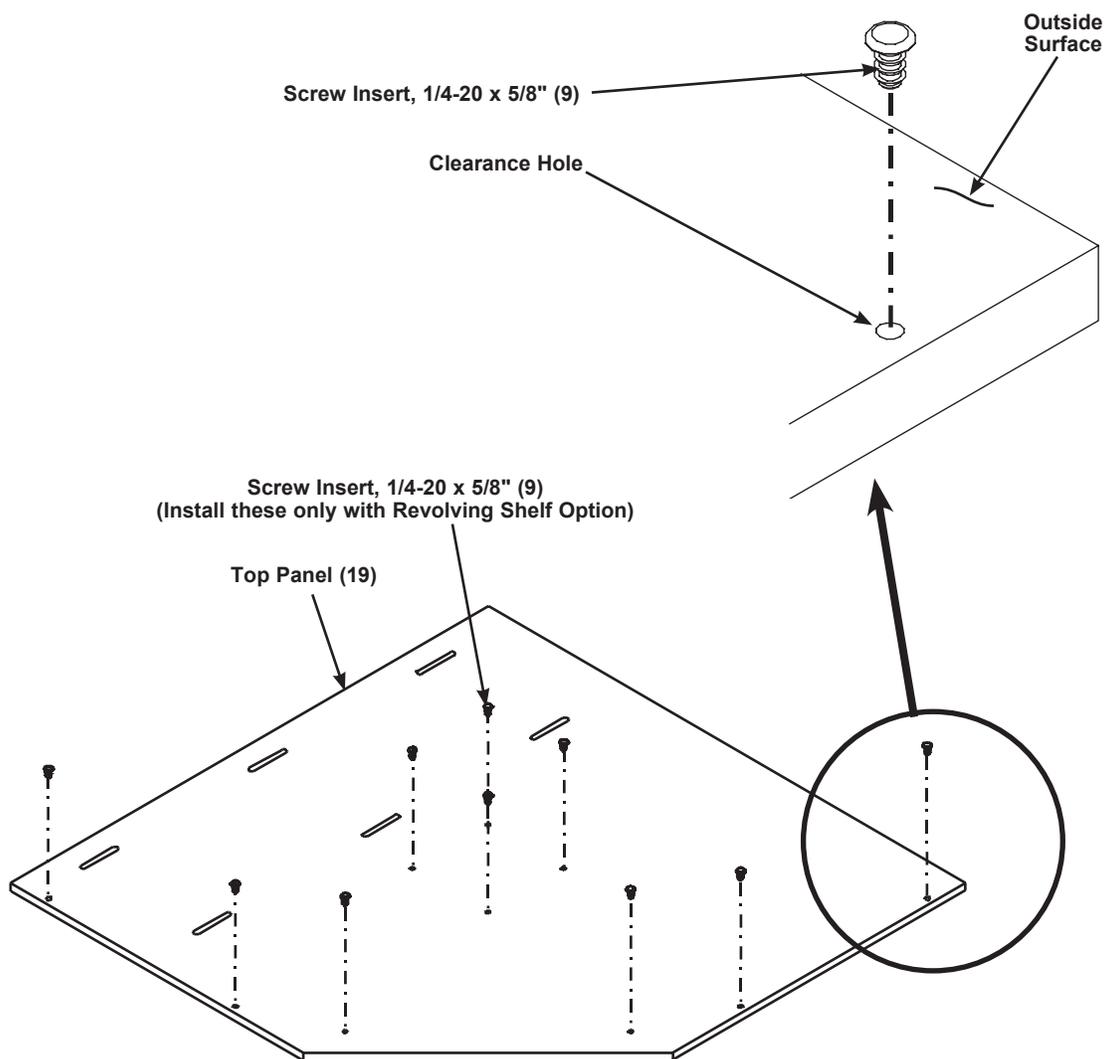
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- Place the Top Panel (19) flat on the floor with the inside surface facing downward (dowel holes do not go through and are visible only on the inside surface).

**IMPORTANT:** Dowel holes should not be visible when inside surface is facing down.

- Using a mallet, drive the Screw Inserts (9) into the clearance holes on the outside surface of the Top Panel (19).

**Note:** Numerical notations that follow part names in this document refer to part list item numbers on pages 4 and 5.



**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.

## Corner Cabinet Assembly (continued)

6. Place the Left Hand Back Panel (18) flat on the floor with the inside surface down.

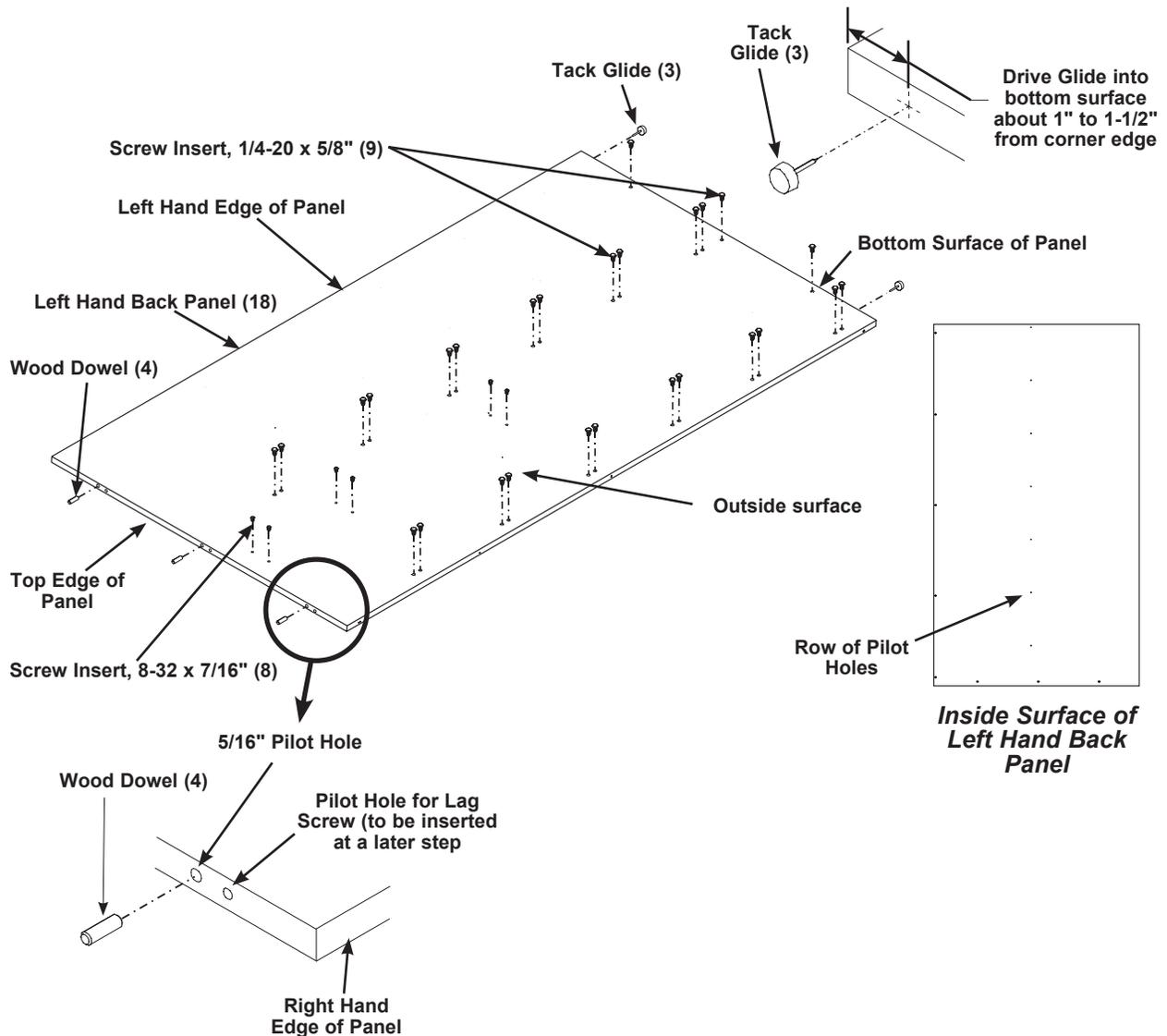
**IMPORTANT:**

*Shelf/Hanger Bar option* - when the inside surface is facing down, the outside surface has most of the clearance holes to the right and the 3 Dowel holes at the top of the panel are visible when viewing it from the top edge (see the illustration below).

*Rotating Shelf option* - when the inside surface is facing down, the row of pilot holes at the center of the panel will also be facing down (see the illustration below).

7. Using a mallet, drive 27 Screw Inserts (3 for the Rotating Shelf option) (9) into the 3/8" clearance holes in the left Hand Back Panel (18) as shown below.
8. Using a mallet, drive 6 Screw Inserts (8) into the 1/4" clearance holes in the Left Hand Back Panel (18) as shown below (Shelf/Hanger Bar option only).
9. Using the mallet, drive three Wood Dowels (4) into the three pilot holes on the top edge of the Panel.
10. Using the mallet, drive two Tack Glides (3) into the bottom surface of the Left Hand Back Panel (18) as shown below. Each Tack Glide (3) should be about 1-1/2" from the corner.

**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.



## Corner Cabinet Assembly (continued)

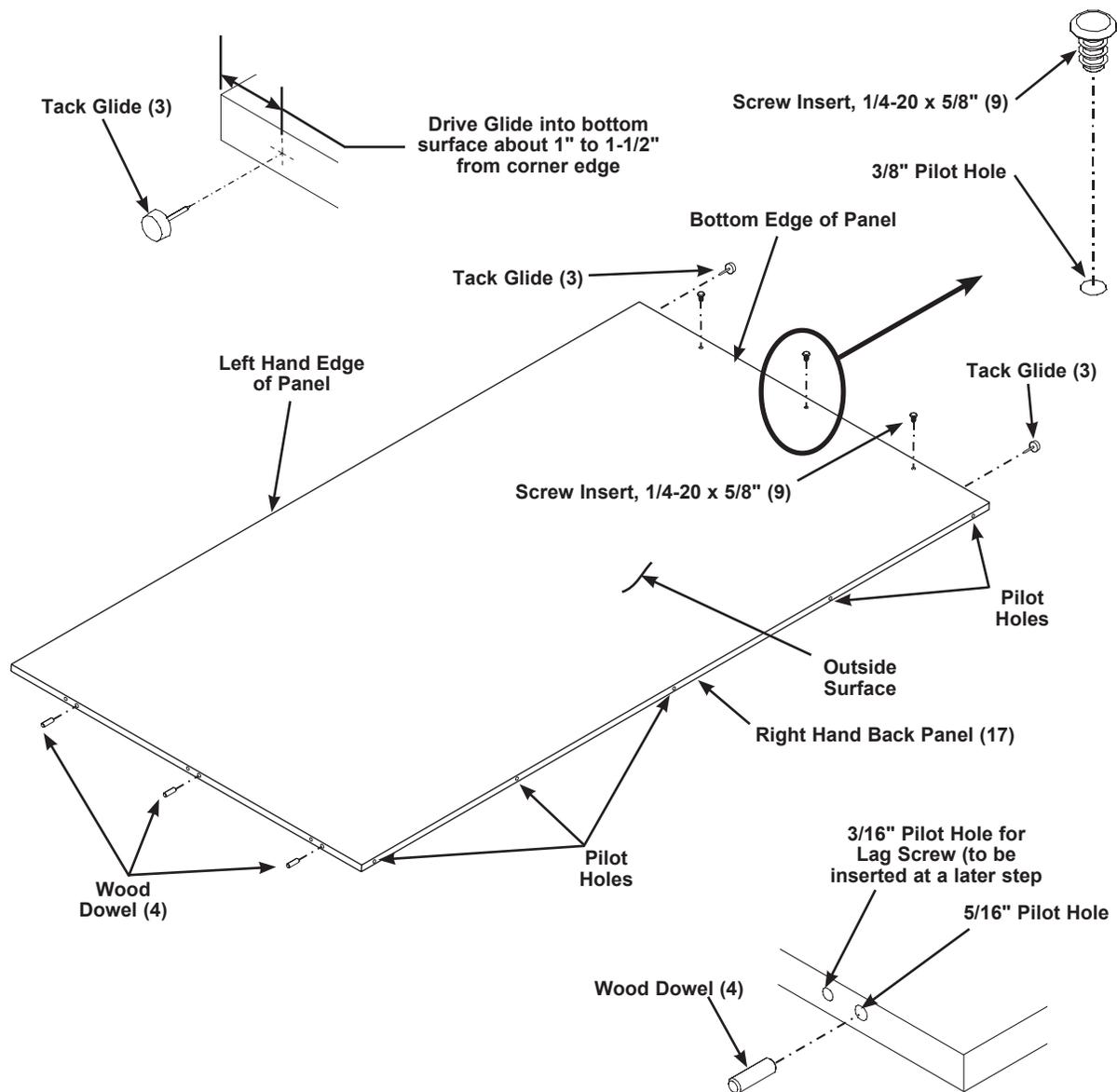
11. Place the Right Hand Back Panel (17) flat on the floor with the inside surface facing down.

**IMPORTANT:** When the Right Hand Back Panel has the inside surface facing down, there are five pilot holes on the right hand edge and the three Dowel holes at the top of the panel are visible when viewing it from the top edge (refer to the illustration below).

12. Using the mallet, drive three Screw Inserts (9) into the three 3/8" diameter pilot holes at the bottom of the Panel.

13. Drive three Wood Dowels (4) into the three 5/16" diameter pilot holes on the top edge of the Panel. Refer to the illustration below.

14. Using the mallet, drive two Tack Glides (3) into the bottom surface of the Right Hand Back Panel (17) about 1-1/2" from each bottom corner as shown below.



## Corner Cabinet Assembly (continued)

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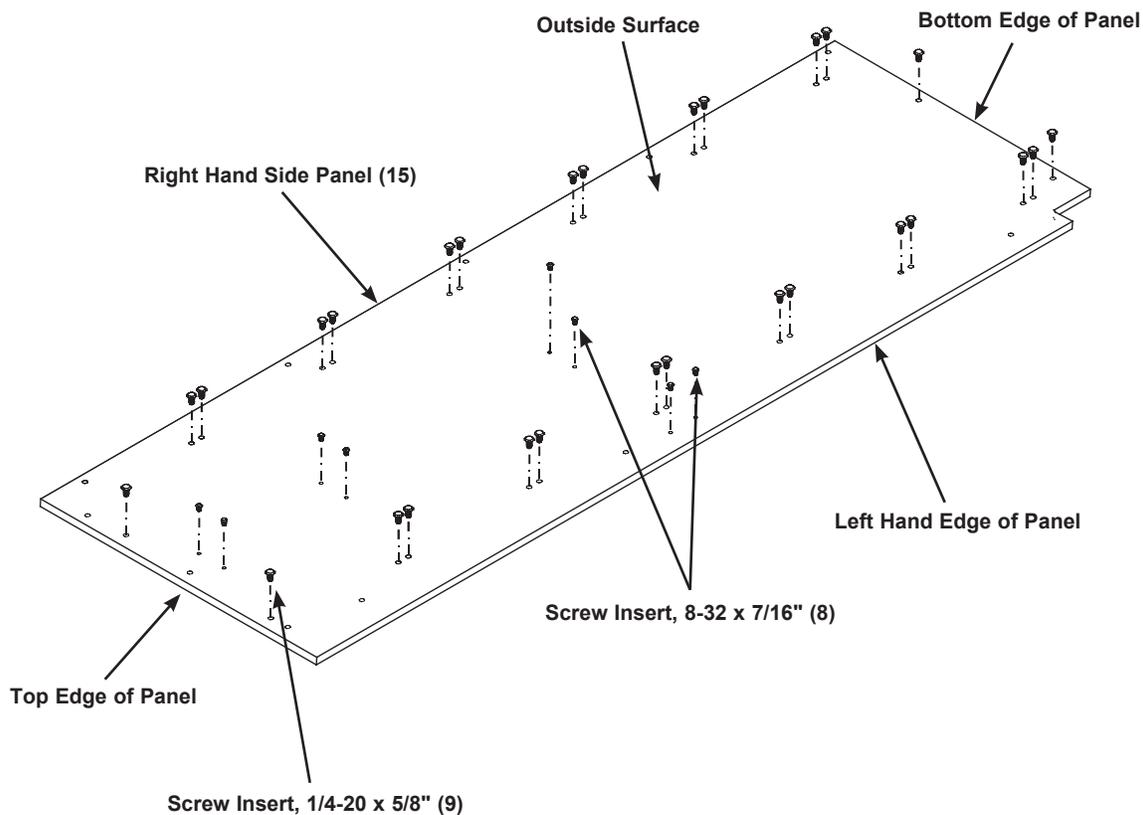
15. Place the Right Hand Side Panel (15) flat on the floor with the inside surface down and outside surface facing upward.

**IMPORTANT:** When the inside surface is facing down, the dowel holes on the inside surface will not be visible (see the illustration below).

16. Using a mallet, drive the Screw Inserts (9) into the 3/8" clearance holes in the left Right Hand Side Panel (15) as shown below (Shelf/Hanger Bar option shown).

17. Using a mallet, drive the Screw Inserts (8) into the 1/4" clearance holes in the Right Hand Side Panel (15) as shown below (Shelf/Hanger Bar option shown).

**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.



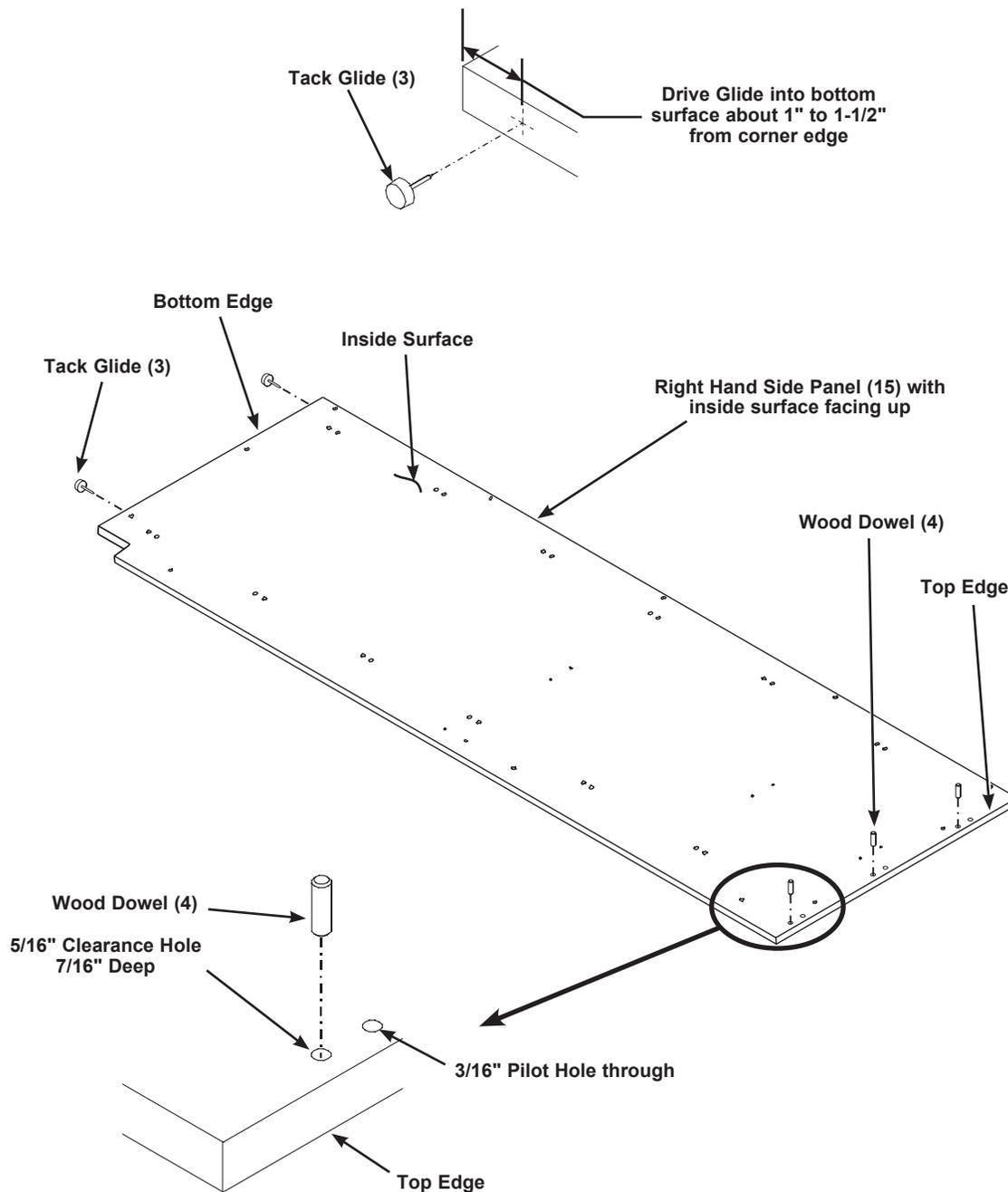
## Corner Cabinet Assembly (continued)

- Turn the Right Hand Side Panel (15) over so that the outside surface is facing down (dowel holes will now be visible).
- Using a mallet, drive three Wood Dowels (4) into the three  $\frac{5}{16}$ " diameter pilot holes close to the top edge of the Right Hand Side Panel (15).

**Note:** The dowel holes do not go all the way through and are on the inside surface of the Side Panel.

- Using the mallet, drive two Tack Glides (3) into the bottom surface of the Right Hand Side Panel (15) about  $1\frac{1}{2}$ " from each bottom corner as shown below.

**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.





## Corner Cabinet Assembly (continued)

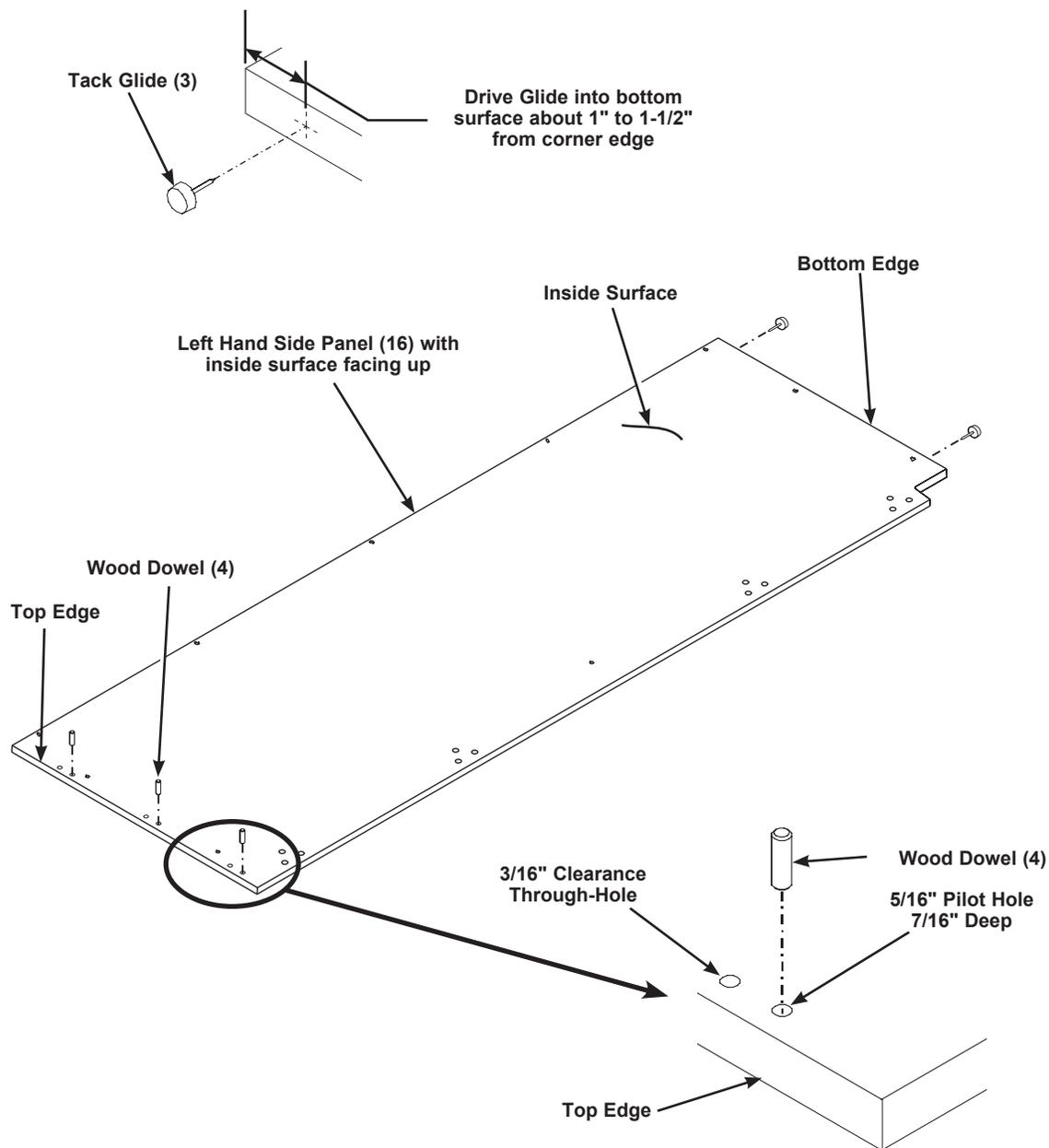
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24. Turn the Left Hand Side Panel (16) over so that the outside surface is facing down.  
(dowel holes will now be visible).
25. Using a mallet, drive three Wood Dowels (4) into the three 5/16" diameter pilot holes close to the top edge of the Left Hand Side Panel (16).

**Note:** The dowel holes do not go all the way through and are on the inside surface of the Side Panel.

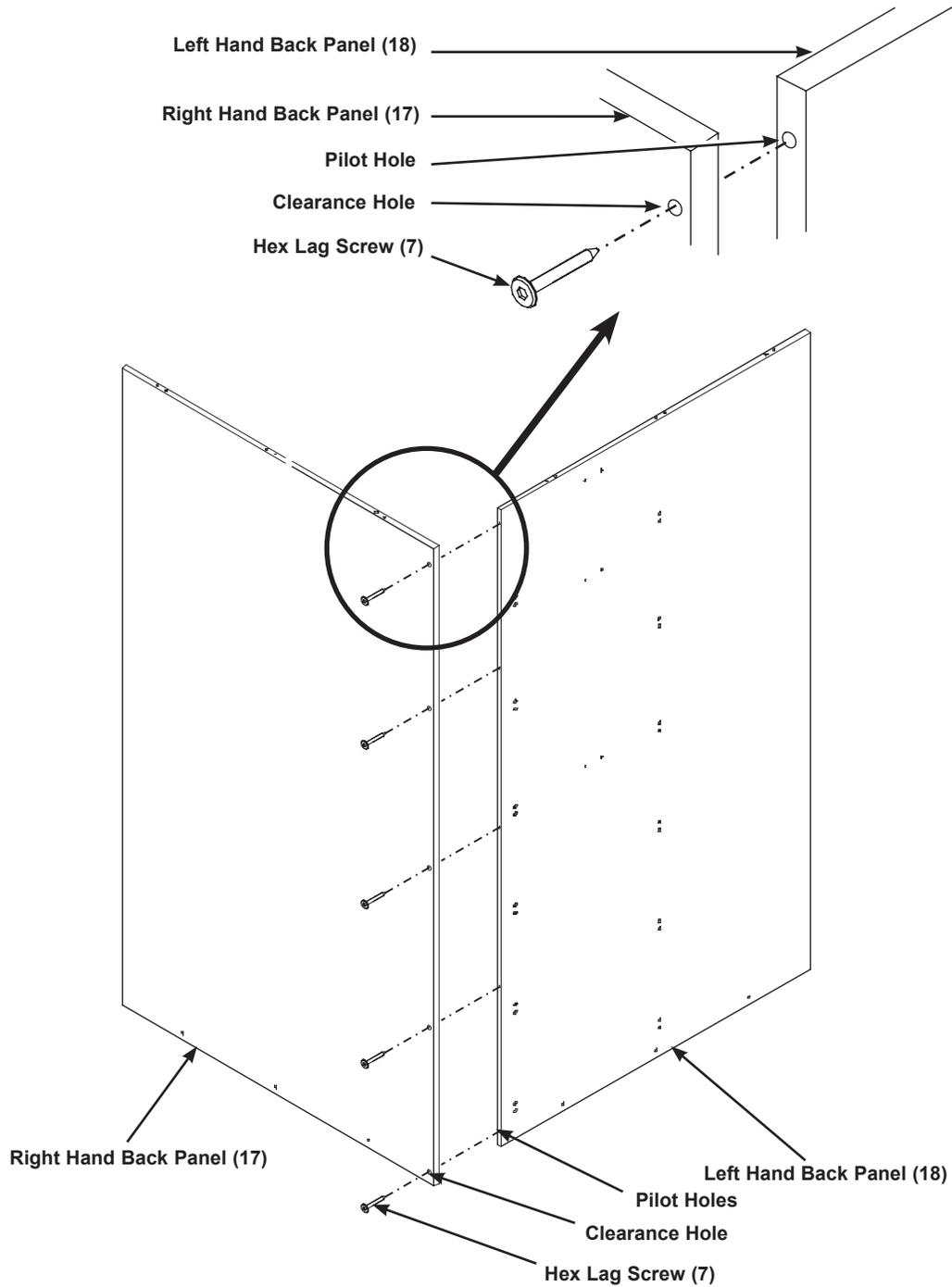
26. Using the mallet, drive two Tack Glides (3) into the bottom surface of the Left Hand Side Panel (16) about 1-1/2" from each bottom corner as shown below.

**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.



## Corner Cabinet Assembly (continued)

27. With two people working together, place the Right Hand Back Panel (17) and the Left Hand Back Panel (18) vertical as shown below.
28. Using the Hex Insert Bit (13), connect the two Back Panels together with five Hex Lag Screws (7). Pilot holes locate the position of the Hex Lag Screws.



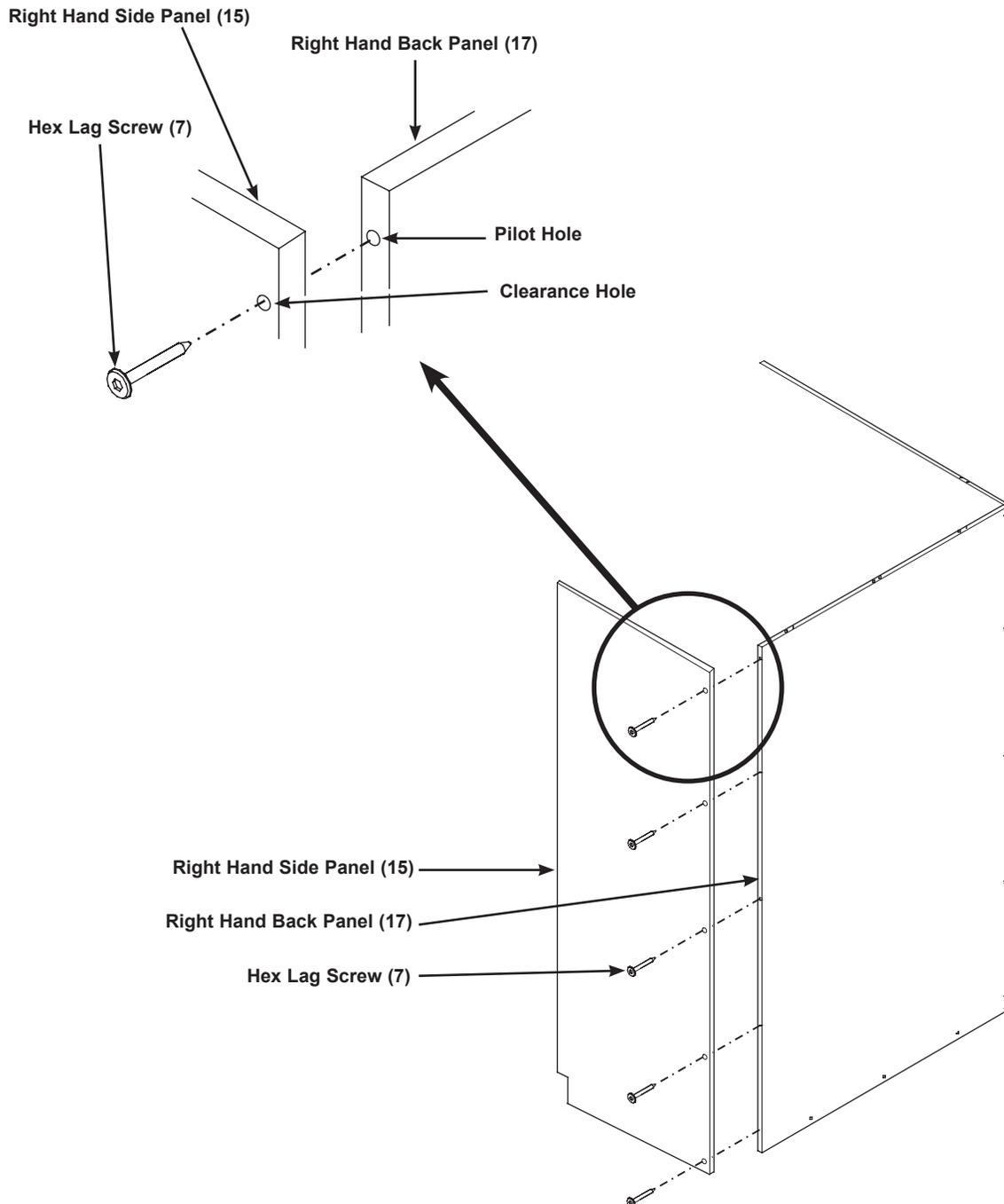
**Note:** Depending on Corner Cabinet configuration, hole positioning in the individual panels may vary.

## Corner Cabinet Assembly (continued)

29. With two people working together, attach the Right Hand Side Panel (15) to the two assembled Back Panels, keeping the panels vertical as shown below.

30. Using the Hex Insert Bit (13), connect the Right Hand Side Panel (15) to the Right Hand Back Panel (17) with five Hex Lag Screws (7). Pilot holes locate the position of the Hex Lag Screws.

**Note:** Do not tighten the Lag Screws. Allow the head of each Lag Screw to extend 1/2" from the surface of the Side Panel.

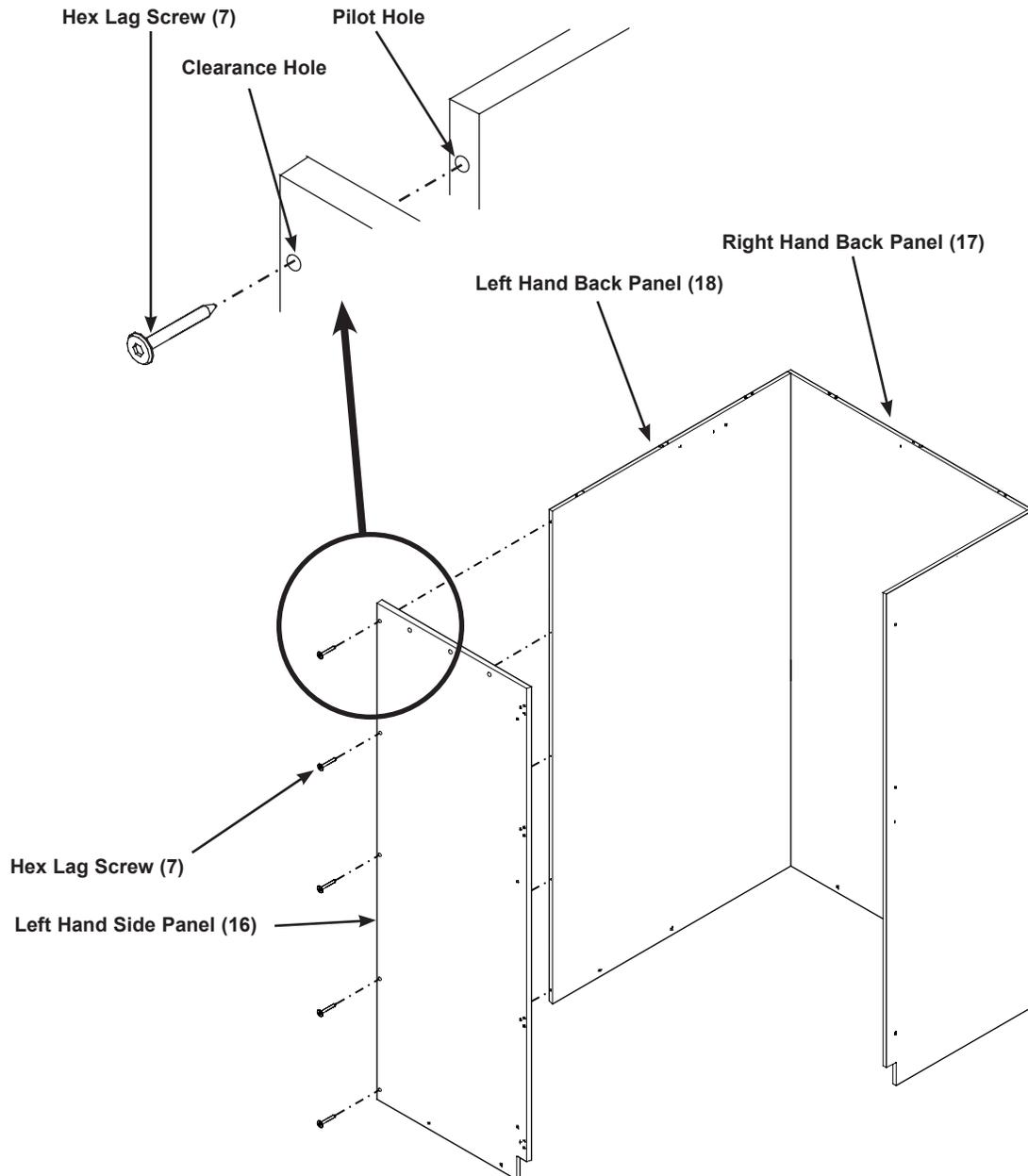


## Corner Cabinet Assembly (continued)

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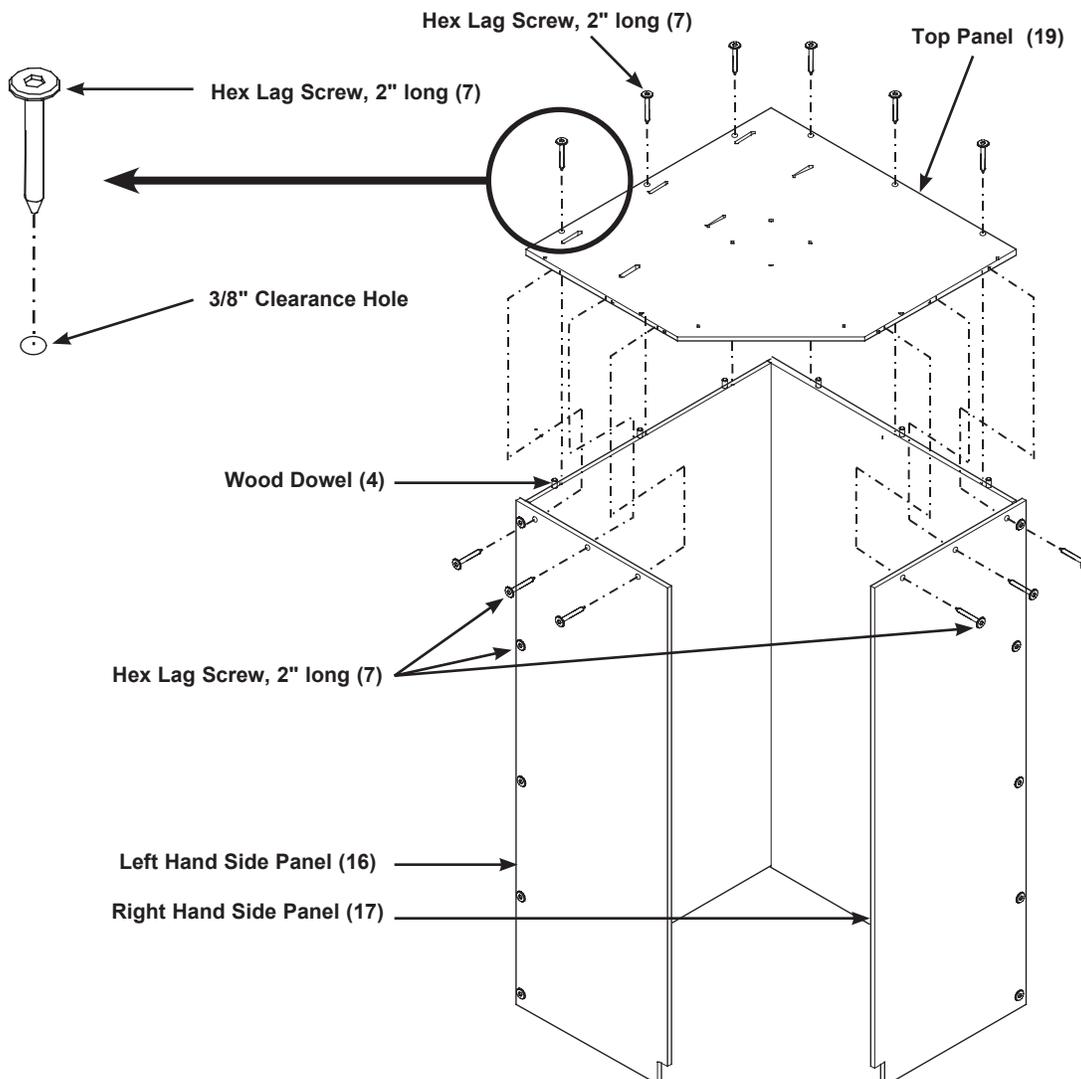
31. With two people working together, attach the Left Hand Side Panel (16) to the two assembled Back Panels keeping them vertical as shown below.
32. Using the Hex Insert Bit (13), attach the Left Hand Side Panel (16) to the Left Hand Back Panel (18) with five Hex Lag Screws (10). Pilot holes locate the position of the Hex Lag Screws.

**Note:** Do not tighten the Lag Screws. Allow the head of each Lag Screw to extend 1/2" from the surface of the Side Panel.



## Corner Cabinet Assembly (continued)

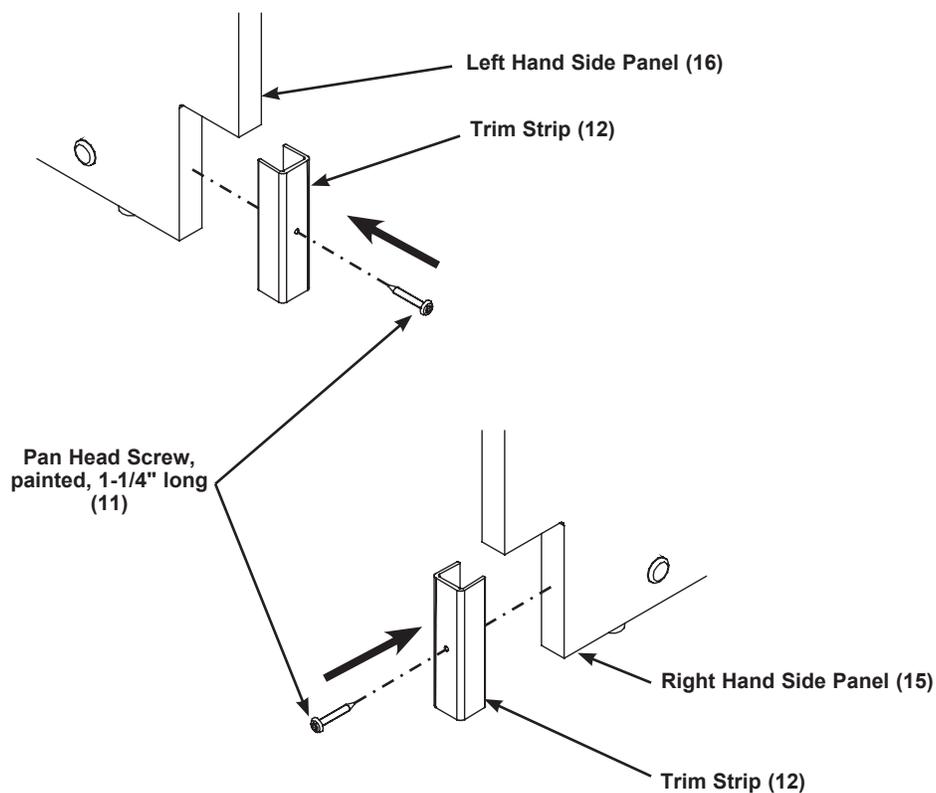
33. Make sure that the Hex Lag Screws (7) holding the two Side Panels to the two Back Panels are loosened.
34. Carefully place the Top Panel (19) onto the Back Panels aligning the Wood Dowels (4) in the two Back Panels to the dowel pilot holes on the inside surface of the Top Panel.
35. Make sure that the Wood Dowels (4) in the two Side Panels align to the dowel pilot holes in the Top Panel and, using the Hex Insert Bit (13), tighten the 10 Hex Lag Screws (7) that fasten the Side Panels to the Back Panels.
36. Using the Hex Insert Bit (13), fasten:
  - a. Six Hex Lag Screws (7) through the clearance holes in the Top Panel (19) into the two Back Panels.
  - b. Three Hex Lag Screws (7) through the clearance holes in the Left Hand Side Panel (16) into the pilot holes in the Top Panel.
  - c. Three Hex Lag Screws (7) through the clearance holes in the Right Hand Side Panel (17) into the pilot holes in the Top Panel.



## **Corner Cabinet Assembly (continued)**

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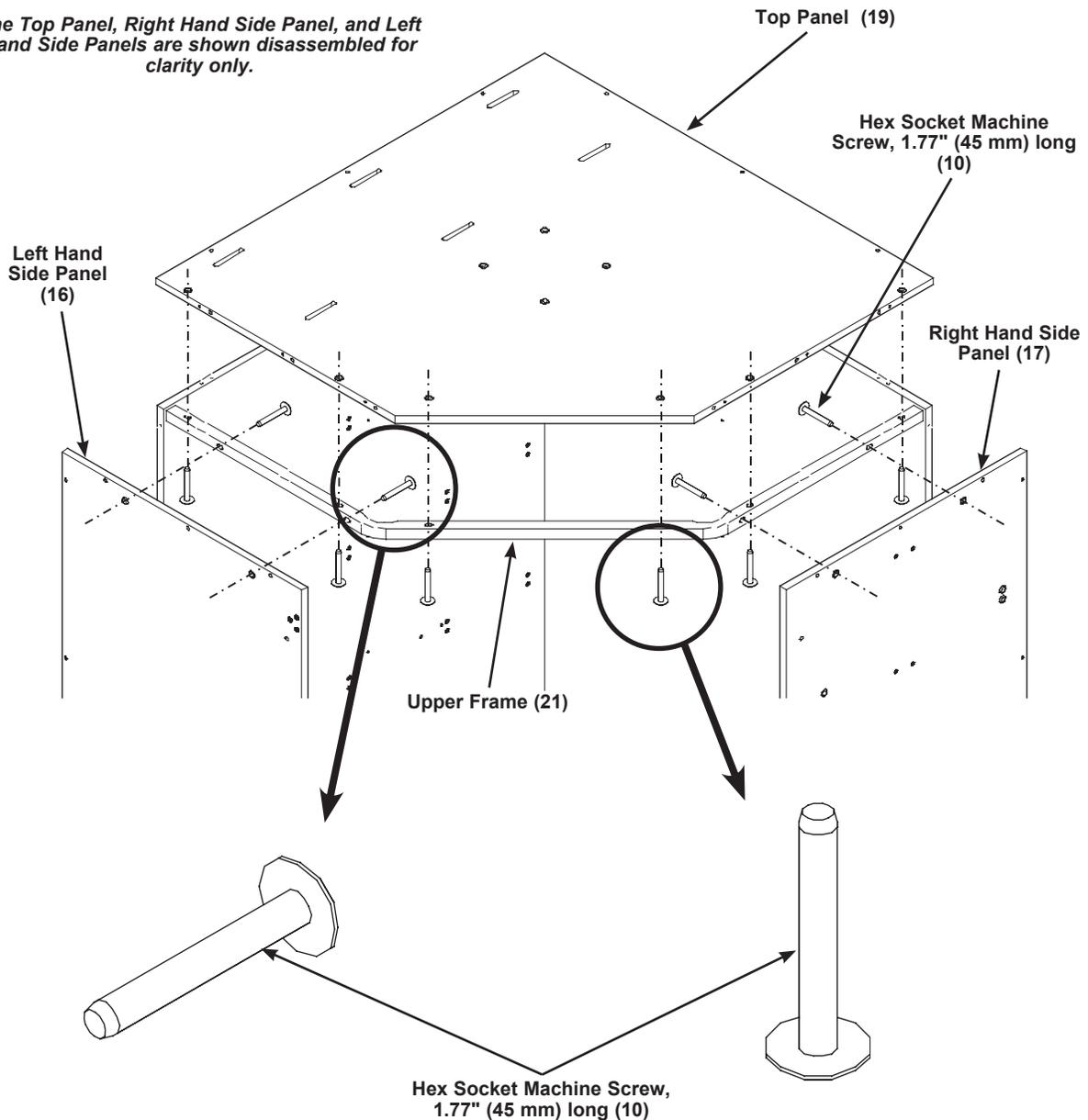
37. Attach a Trim Strip (12) to the Left Hand Side Panel (16) and the Right Hand Side Panel (15) using a Pan Head Screw, 1-1/4" long (11) for each Trim Strip as shown in the illustration below.



## Corner Cabinet Assembly (continued)

38. Install the Upper Frame (21) inside the upper part of the Corner Cabinet by doing the following.
- Hold the Upper Frame in position as shown below.
  - Using the Hex Insert Bit (13), fasten the Upper Frame to the Top Panel (19) with six Hex Socket Machine Screws (10).
  - Using the Hex Insert Bit (13), fasten the Upper Frame to the Left Hand Side Panel (16) with two Hex Socket Machine Screws (10).
  - Using the Hex Insert Bit (13), fasten the Upper Frame to the Right Hand Side Panel (17) with two Hex Socket Machine Screws (10).

*The Top Panel, Right Hand Side Panel, and Left Hand Side Panels are shown disassembled for clarity only.*

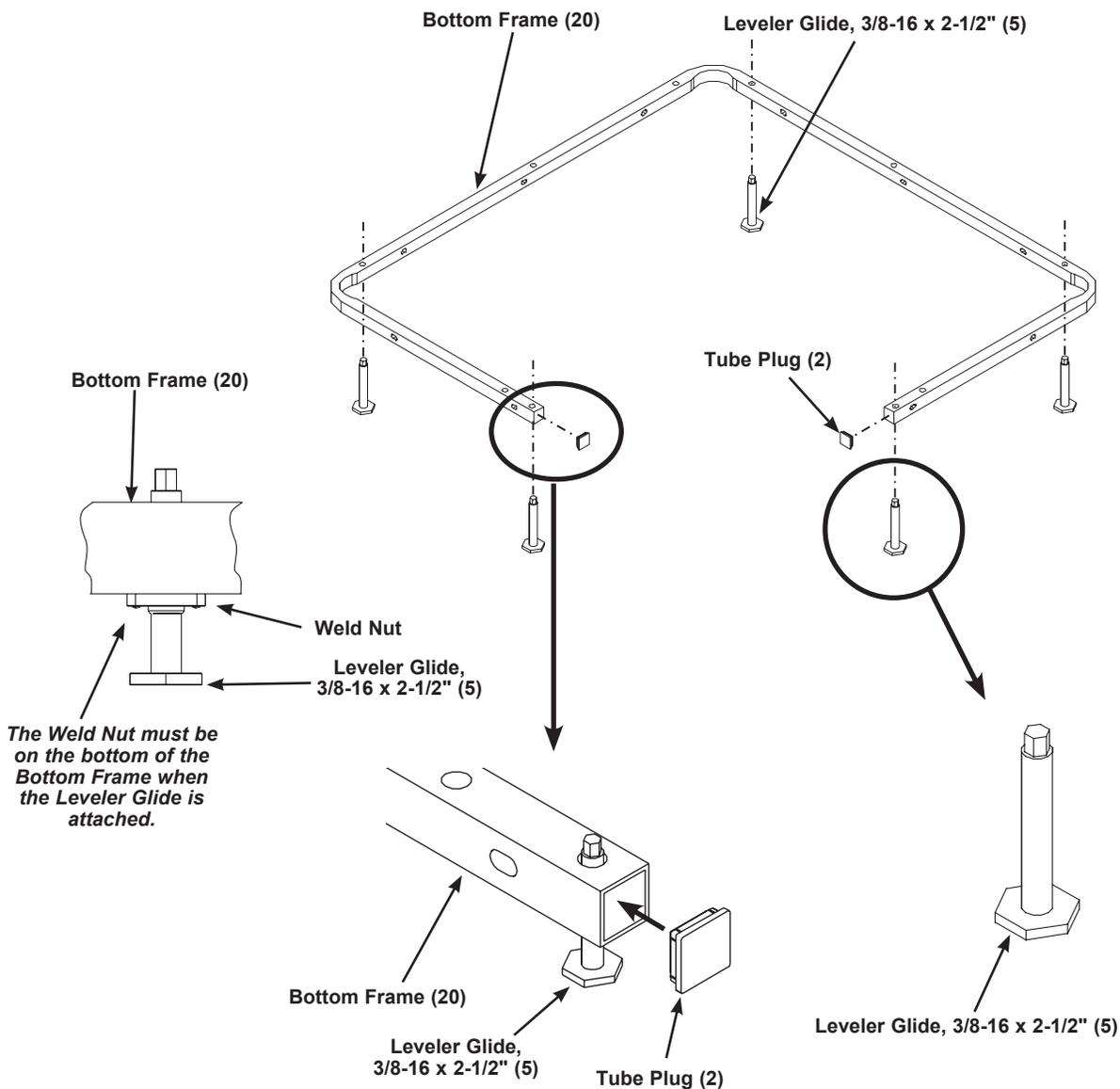


## Corner Cabinet Assembly (continued)

39. Fasten five Leveler Glides (5) to the Bottom Frame (20) using a 7/8" open end wrench as shown below. Screw the Leveler Glide into the Bottom Frame until the head of the Leveler Glide is against the Bottom Frame Weld Nut. Do not tighten.

**Note:** The Weld Nut is on the bottom surface of the Bottom Frame (20) as shown in the illustration below.

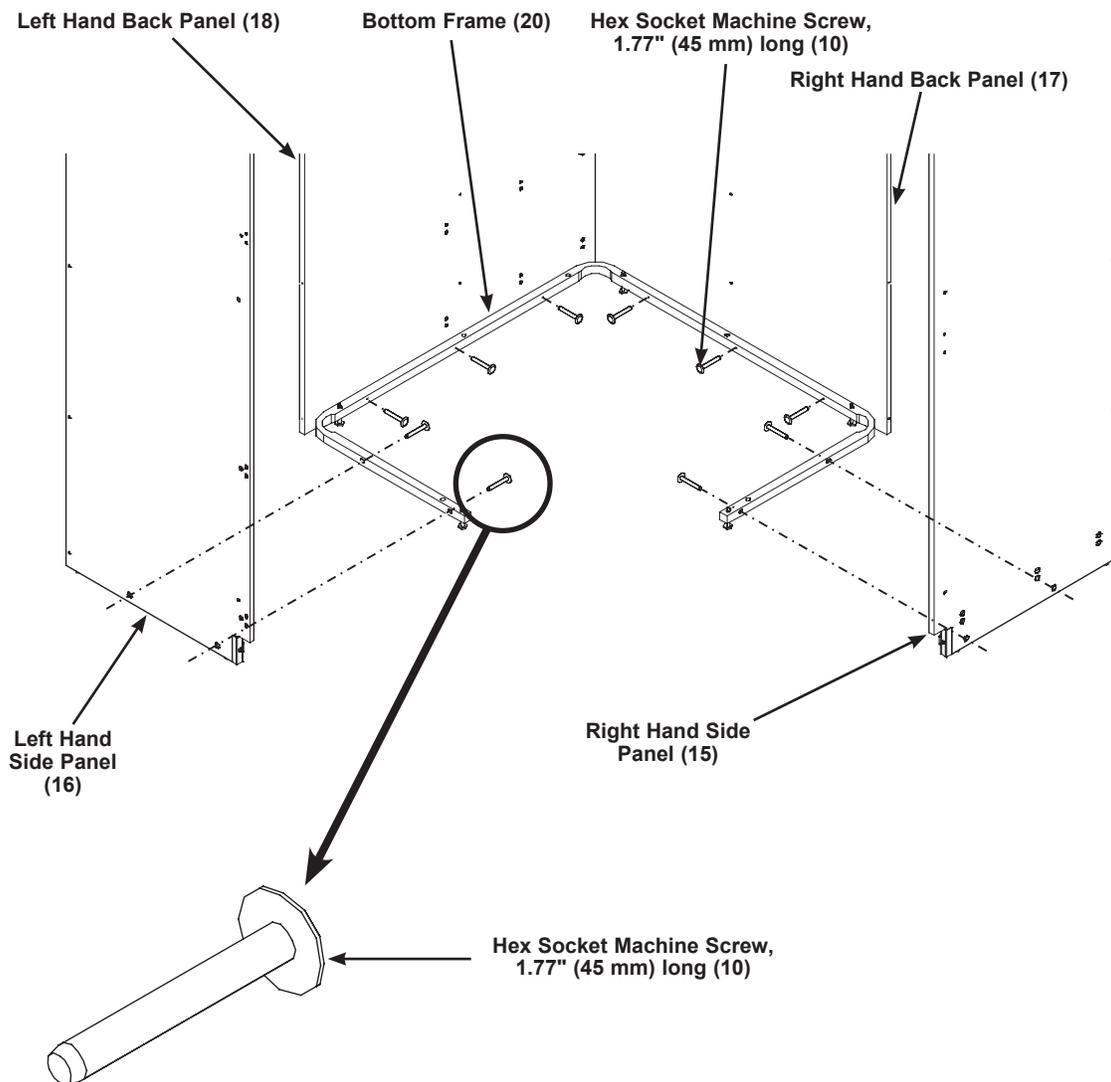
40. Using the mallet, drive a Tube Plug (2) into each open end of the Bottom Frame (20).



## Corner Cabinet Assembly (continued)

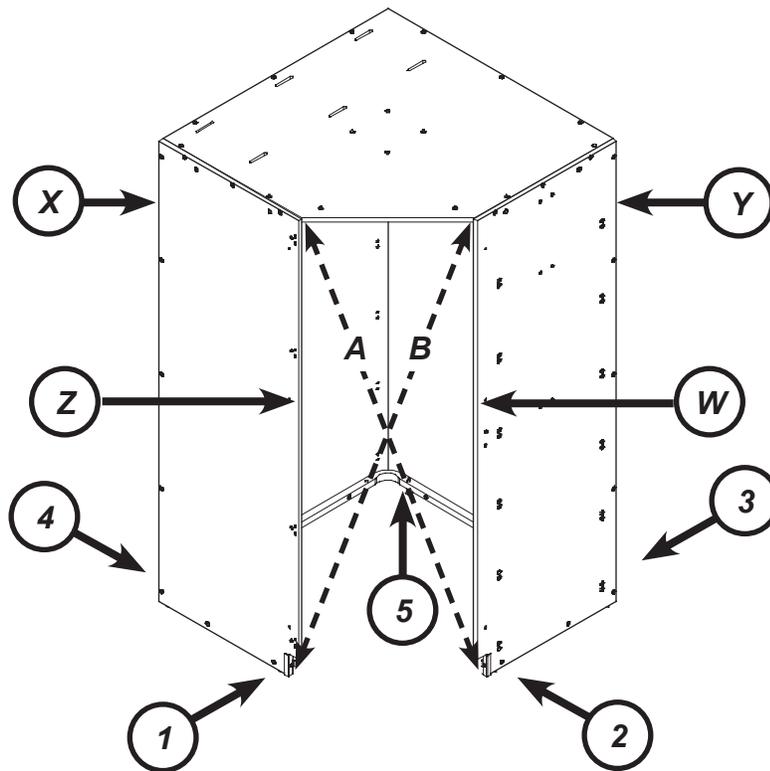
41. Install the Bottom Frame (20) inside the lower part of the Corner Cabinet by doing the following.
- Hold the Bottom Frame (20) in position as shown below.
  - Using the Hex Insert Bit (13), fasten the Bottom Frame to the Right Hand Back Panel (17) and Left Hand Back Panel (18) with six Hex Socket Machine Screws (10) as shown below.
  - Using the Hex Insert Bit (13), fasten the Bottom Frame to the Left Hand Side Panel (16) with two Hex Socket Machine Screws (10).
  - Using the Hex Insert Bit (13), fasten the Bottom Frame to the Right Hand Side Panel (15) with two Hex Socket Machine Screws (10).

*The Right Hand Side Panel and Left Hand Side Panels are shown disassembled for clarity only.*



## Level the Cabinet

1. Check the level of the entire floor where the Corner Cabinet will be installed. Determine the highest point of the floor in that area. Extend all Leveler Glides until the bottom of the cabinet is higher than the highest point in the floor (so that the bottom of cabinet is not touching the floor).
2. Adjust the Leveler Glides at points **2** and **3** (adjustments to **5** may be necessary) until the edges **X** and **Y** of the cabinet are plumb and parallel.
3. Measure **A** and **B** with a measuring tape and adjust the Leveler Glides **1** and **2** until **A** is equal to **B** ( $\pm 1/32$ "). Adjustments to 3 and 4 may be necessary.
4. Adjust Leveler Glides at points **1** and **2** (adjustments to **5** may be necessary) until the edges **Z** and **W** of the cabinet are plumb (front-to-back).
5. Re-measure **A** and **B** with a measuring tape and make sure that **A** is still equal to **B** ( $\pm 1/32$ "). Readjust if necessary (steps 2 to 4).



### **CAUTION**

*Do Not try to level the cabinet to match soffits.*

### **CAUTION**

*Do Not try to plumb the cabinet to match adjacent walls.*

### **CAUTION**

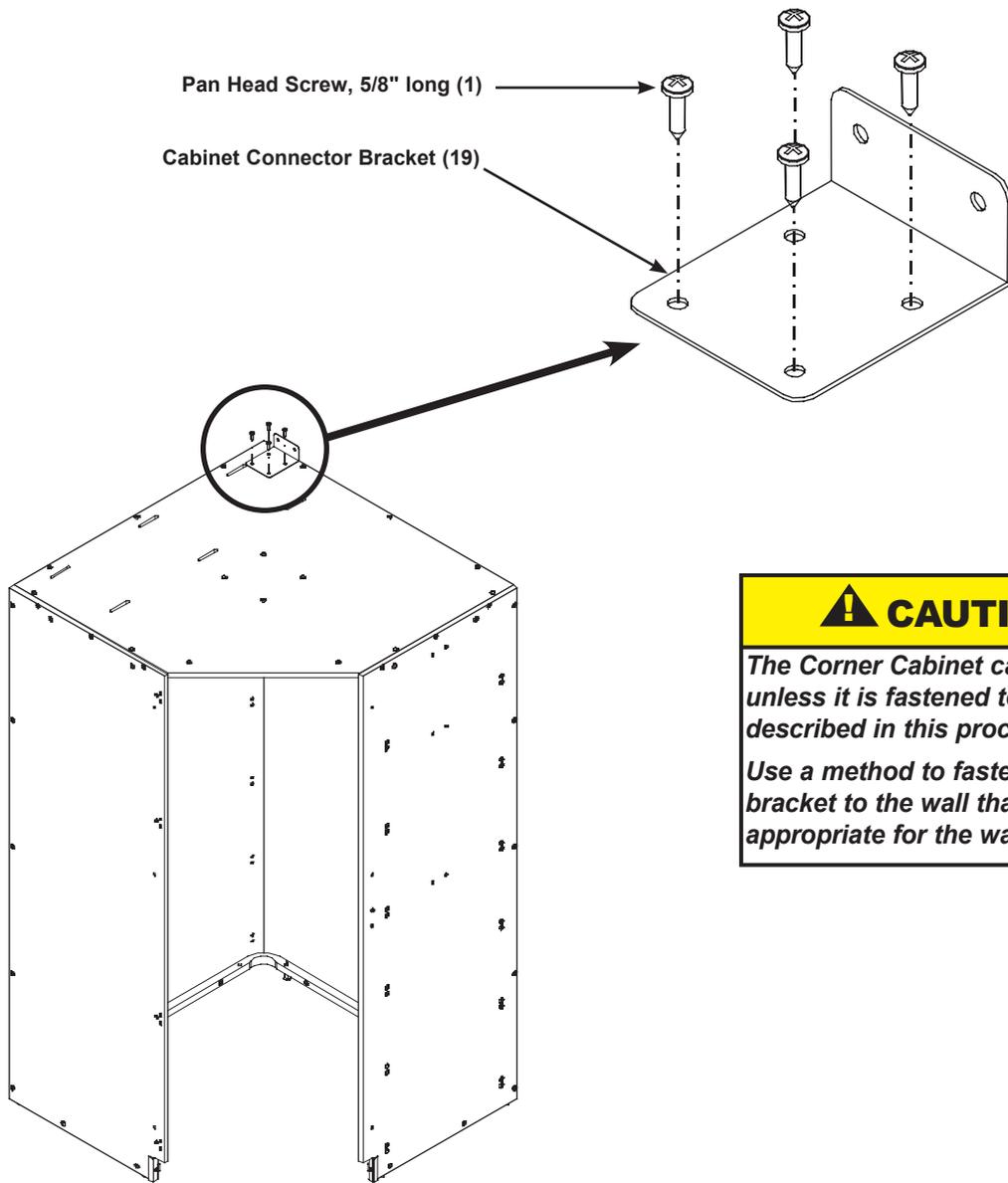
*For proper door alignment, follow these instructions carefully.*

**Note:** Filler Strips (22) are used when attaching the Corner Cabinet to other Wenger storage cabinets. Refer to the Storage Cabinet Installation Instruction Manual for information about fastening cabinets together.

## Assemble Cabinet Connector Bracket

1. Place the Corner Cabinet in its final position against a wall or surface that will serve as an anchor for the cabinet.
2. Using the Cabinet Connector Bracket (19) as a template, mark the position for the four holes to mount the bracket.
3. Drill pilot holes for the four (1) Pan Head Screws, 5/8" long, with a 1/8" drill bit.
4. Attach the Cabinet Connector Bracket (19) to the Corner Cabinet Top Panel using four (1) Pan Head Screws, 5/8" long.
5. Connect the Bracket to the wall with the appropriate fasteners.

**Note:** Numerical notations that follow part names in this document refer to part list item numbers on pages 22 and 23.

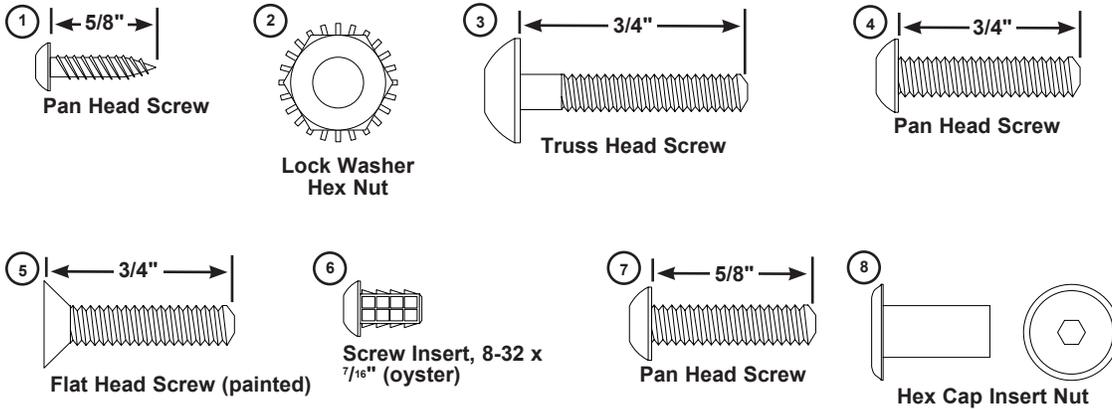


### **CAUTION**

*The Corner Cabinet can be unsafe unless it is fastened to a wall as described in this procedure.*

*Use a method to fasten the bracket to the wall that is appropriate for the wall surface.*

## Door Assembly Fastener Parts List



## Door Assembly Parts List

Item	Description	Item	Description
1	Pan Head Screw	10	Handle, Full Wood Door
2	Hex Nut with Lock washer	11	Latch Assembly, Full Wood Door
3	Truss Head Screw	12	Hinge, Wood Door
4	Pan Head Screw, painted	13	Door Catch, Full Length
5	Flat Head Screw, painted	14	Door Stop, Corner Cabinet
6	Screw Insert, 8-32 x 7/16"	15	Hex Insert Bit, 5/32"
7	Flat Head Screw, painted	16	Door, Full 27" Wood
8	Hex Cap Insert Nut		Door, Full 27" Grille
9	Door Stop, Cabinet	19	Cabinet Connector Bracket

## Door Assembly Required Tools

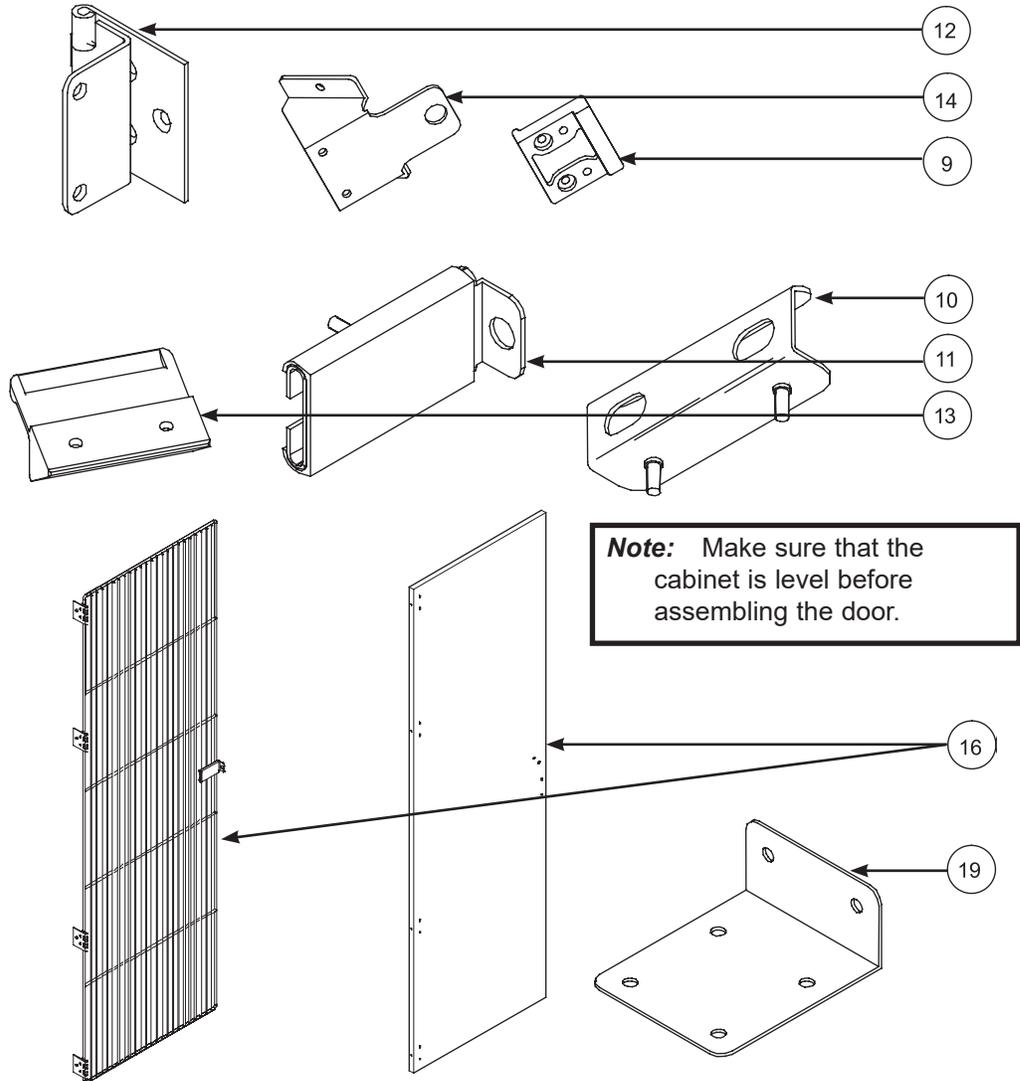
- Variable Speed Drill
- 6-foot Ladder
- Mallet
- Philips Screwdriver
- Hex Insert Bit

# Door Assembly

Before starting the Door assembly, do the following.

1. Read and understand this assembly instruction.
2. Remove all items from the shipping carton and arrange the parts as shown in the diagram below. Make sure that all parts are present. Item numbers refer to the Part List on page 22 and the table below.
3. Inventory the hardware package and make sure that everything required is present. Discard any items not used during the assembly.

**IMPORTANT:** The following "Door Assembly" procedures are for a left side hinge. For a right side hinge, the images would be mirrored.



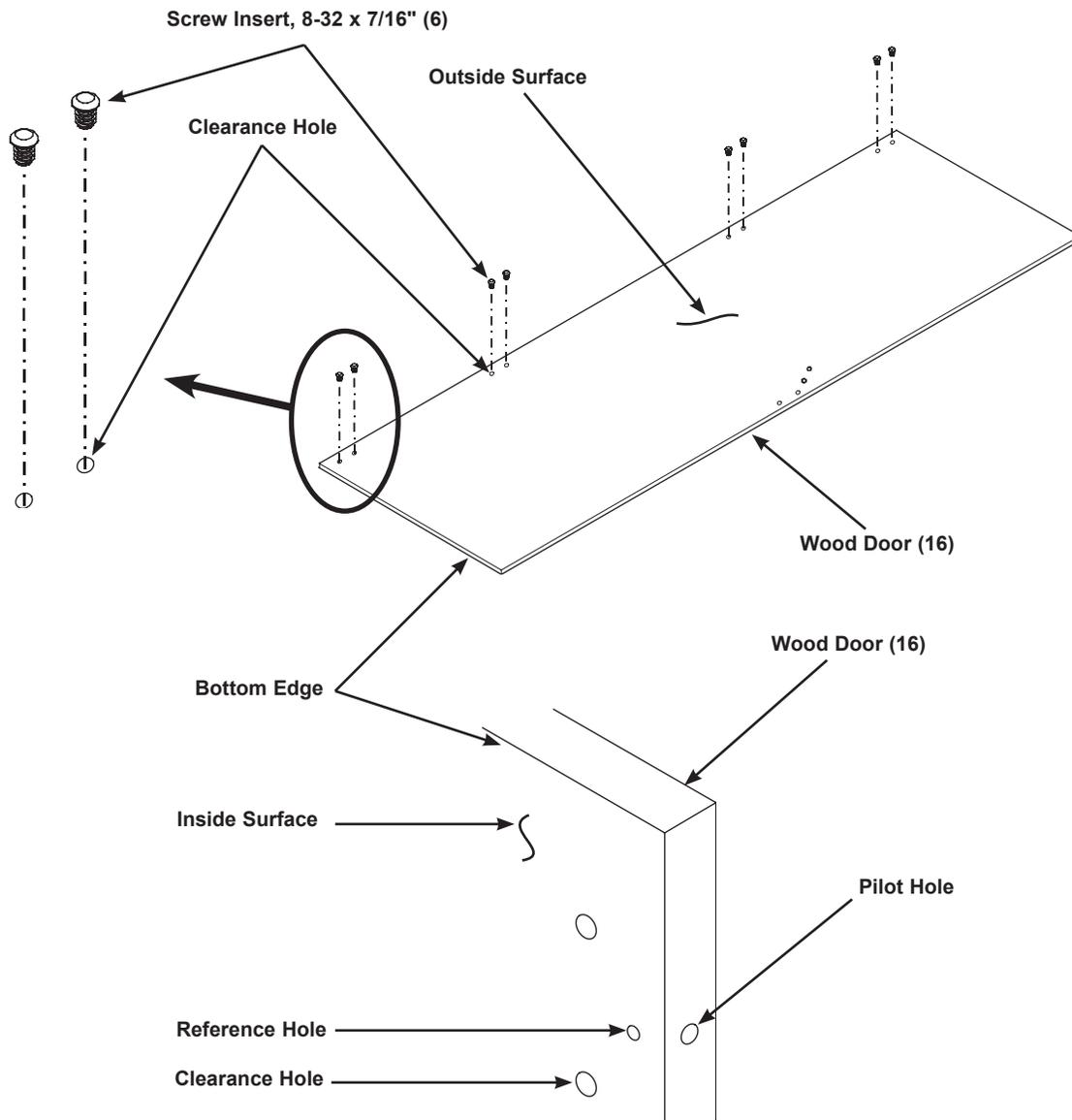
Item	Description	Item	Description
9	Door Stop Cabinet	13	Door Catch Full Length
10	Handle, Wood Full Door	14	Door Stop, Corner Cabinet
11	Latch Assembly, Full Wood Door	16	Door, Full
12	Hinge Wood Door	19	Cabinet Bracket

# Door Assembly (continued)

## Wood Door Assembly

1. Assemble the Screw Inserts (6) to the Wood Door (16) as follows.
  - a. Place the Wood Door (16) on the floor with the outside surface facing upward.
  - b. Using a mallet, drive eight Screw Inserts (6) into the eight clearance holes in the Door as shown below.

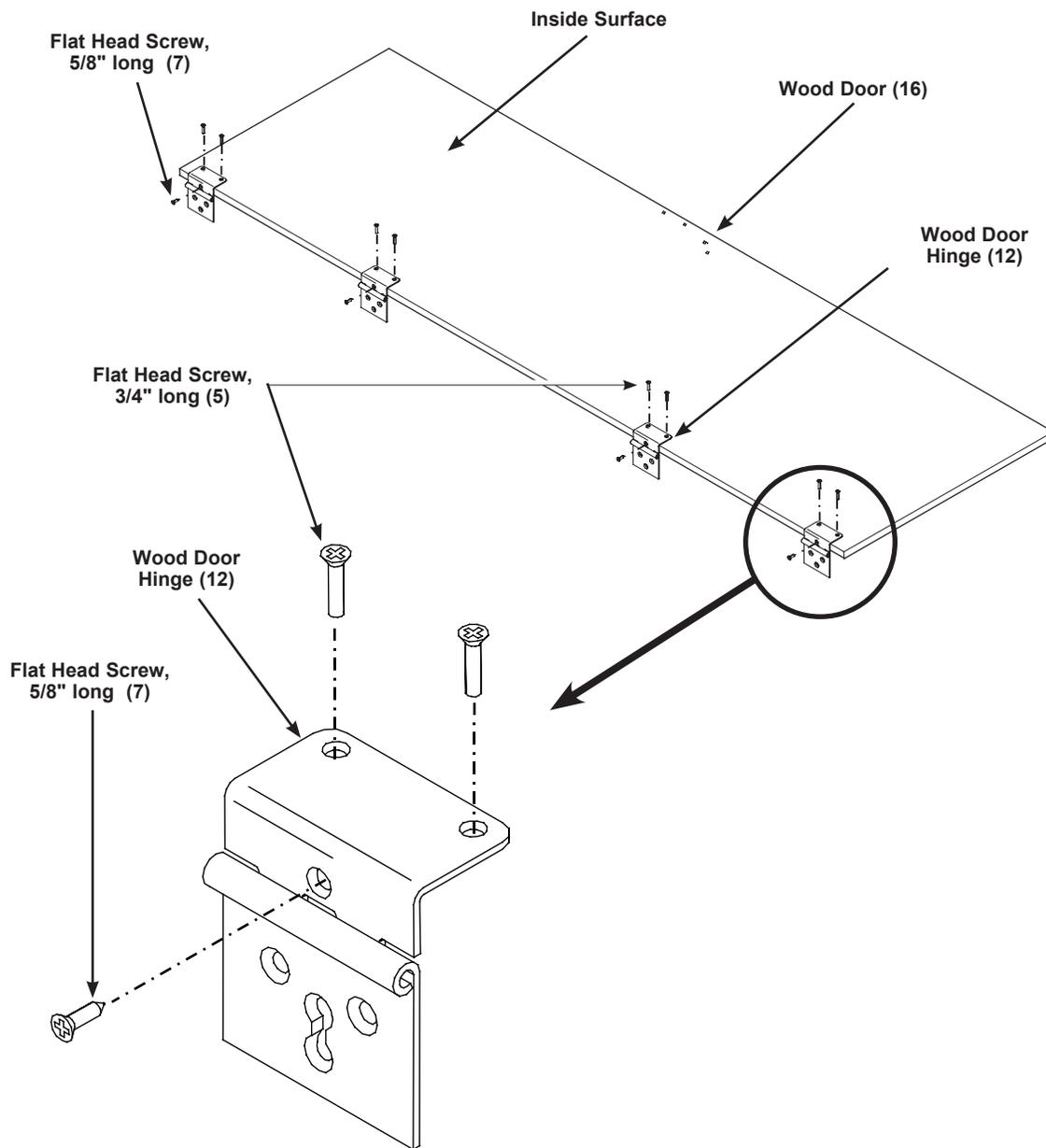
**Note:** Reference Holes (do not go through) are between the hinge clearance holes on the inside surface. Refer to the illustration at the bottom of this page.



## Door Assembly (continued)

### Wood Door Assembly (continued)

2. Assemble the Wood Door Hinges (12) to the Wood Door as follows.
  - a. Lay the Wood Door flat with the inside surface facing upward (heads of the Screw Inserts, installed in step 1, are on the outside surface and must face downward).
  - b. Align the four Wood Door Hinges (12) to the clearance holes in the Wood Door and, using a Phillips head screwdriver fasten the Hinges to the Screw Inserts in the Door using eight Flat Head Screws (5) (matches hinge color).
  - c. Fasten one Flat Head Screw (7) (Matches hinge color) to each Hinge using a Phillips head screwdriver.

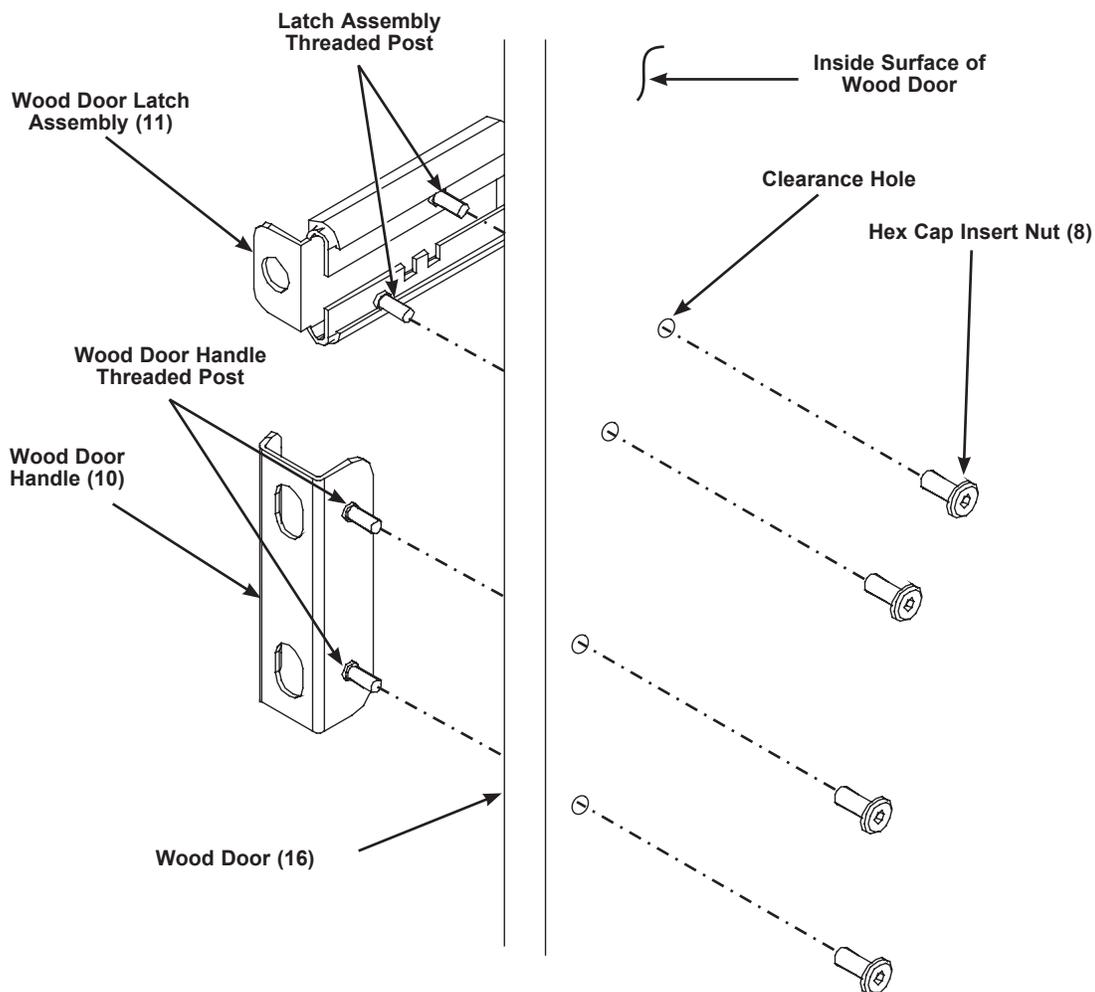


## Door Assembly (continued)

### Wood Door Assembly (continued)

3. Assemble the Wood Door Latch Assembly (11) and Wood Door Handle (10) to the Wood Door (16) as follows.
  - a. Insert the two Wood Door Latch Assembly Threaded Post (11) into the two clearance holes on the outside surface of the Door as shown below.
  - b. Insert two Hex Cap Insert Nuts (8) into the two clearance holes and tighten the Nuts to the Threaded Posts using a Hex Insert Bit (15).
  - c. Insert the two Wood Door Handle Threaded Post (10) into the two clearance holes as shown below.
  - d. Insert two Hex Cap Insert Nuts (8) into the two clearance holes and tighten the Nuts to the Wood Door Handle Threaded Posts using a Hex Insert Bit (15).

**Note:** All door hardware should match hinge color.

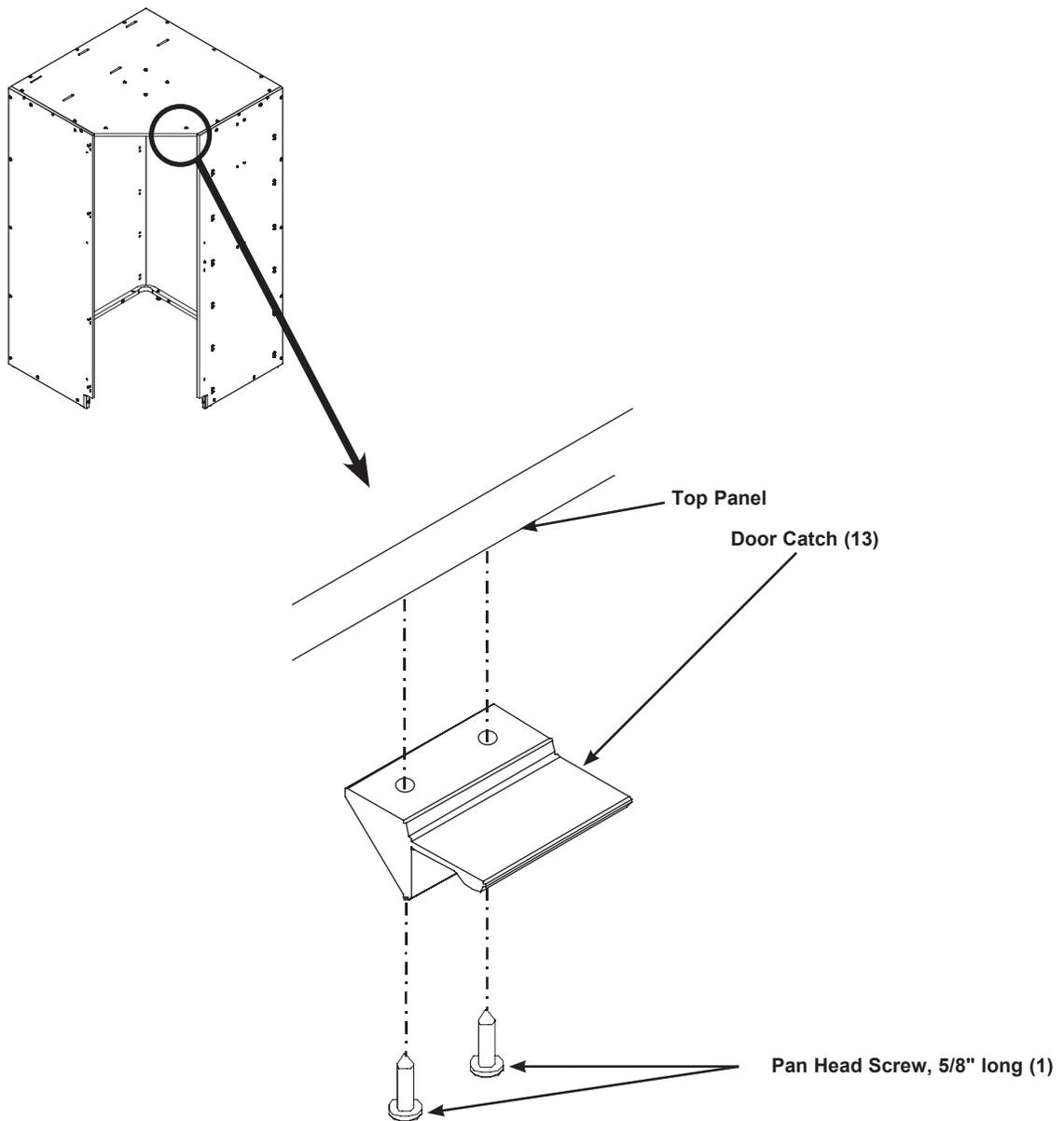


## ***Door Assembly (continued)***

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### ***Wood Door Assembly (continued)***

4. Install the Door Catch (13) to the inside (lower) surface of the Top Panel by inserting two Pan Head Screws (1) through the clearance holes in the Catch and into the two Pilot Holes in the inside surface of the Top Panel. Use a Phillips head screw driver to tighten the Screws. See the illustration below.



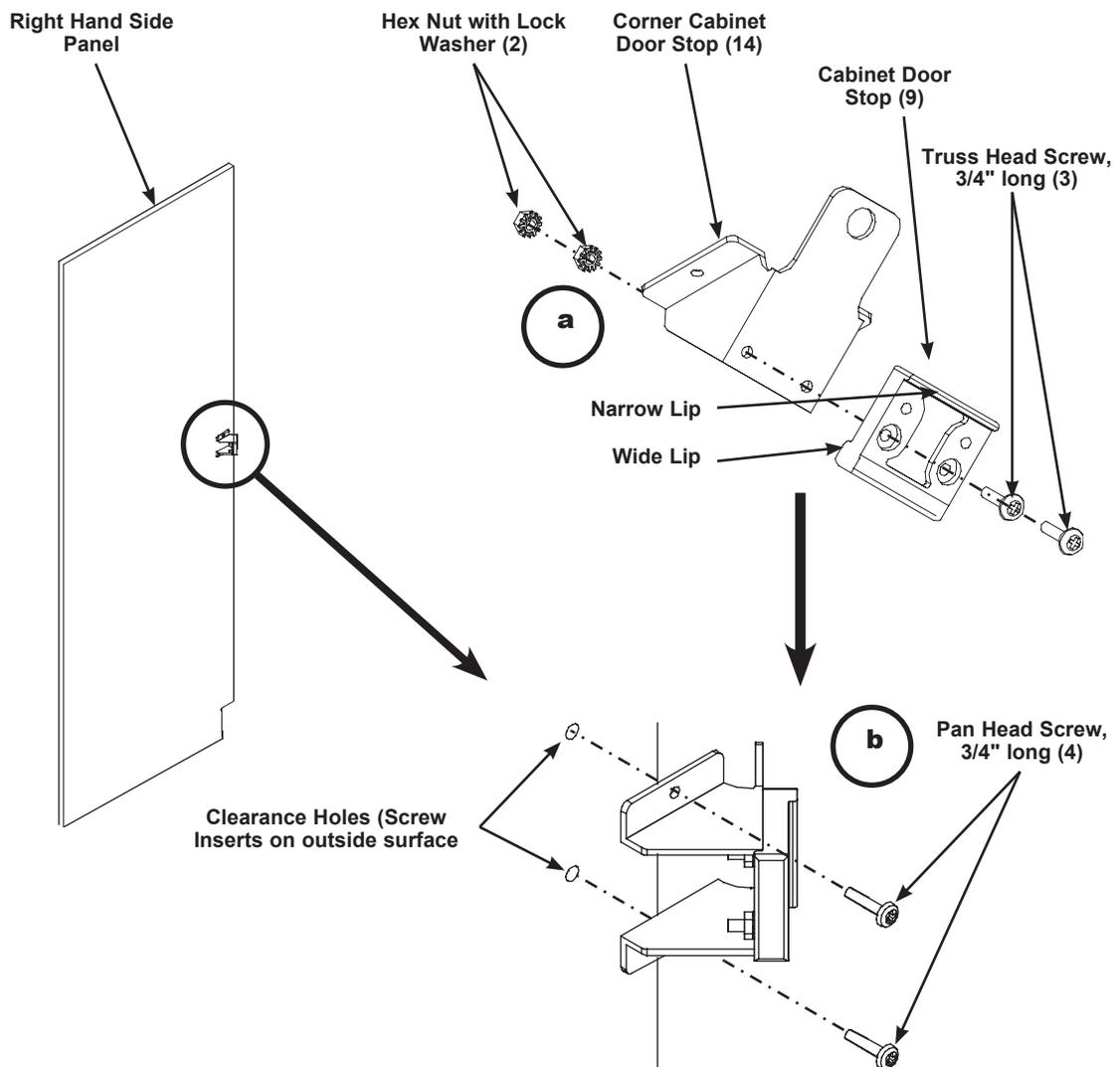
## Door Assembly (continued)

### Wood Door Assembly (continued)

5. Assemble the Door Stop to the Right Hand Side Panel as follows.
- Assemble the Cabinet Door Stop (9) to the Corner Cabinet Door Stop (14) with two Lock Washer Hex Nuts (2) and two Truss Head Screws (3) (Corner Cabinet Door Stop color matches Hinge color).

**Note:** Make sure that the wide lip of the Cabinet Door Stop (9) is oriented as shown below (wide lip facing the Corner Cabinet Door Stop and the narrow lip facing away from the Corner Cabinet Door Stop).

- Attach the Door Stop Assembly to the inside surface of the Right Hand Side Panel with two Painted Pan Head Screws (4) using a Phillips head screwdriver.



## Door Assembly (continued)

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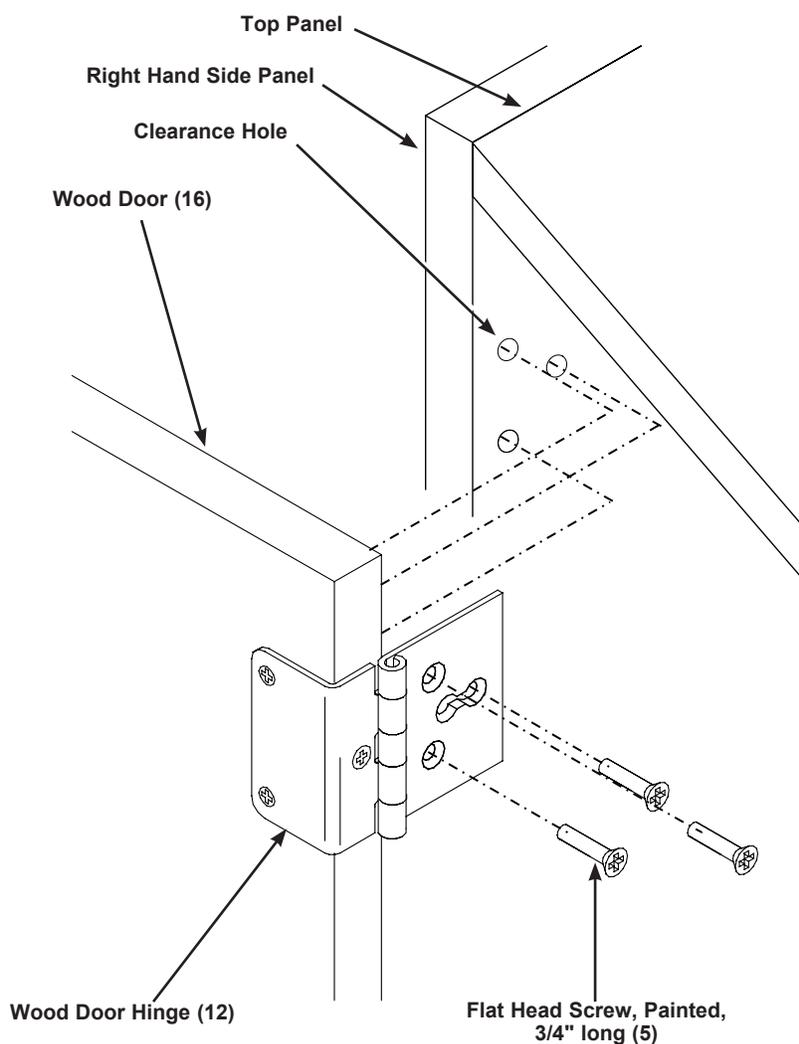
### Wood Door Assembly (continued)

6. Attach the Wood Door (16) to the Corner Cabinet as follows.
  - a. Align the Wood Door to the Corner Cabinet so that the mounting holes in each Wood Door Hinge (12) align to the clearance holes in the Left Hand Side Panel with screw inserts.
  - b. Using a Phillips head screwdriver, attach the upper hinge of the door to the Left Hand Side Panel by using three Painted Flat Head Screws (5) as shown below.

A screw may be inserted into the rear-most hole of the cabinet and the door may be hung from it by placing the slotted hole in the hinge onto the screw and moving the hinge forward until the other two screw inserts are exposed. Tighten the three screws in each hinge.

- c. Attach the lower hinges in the same manner.

**Note:** All door hardware should match hinge color.



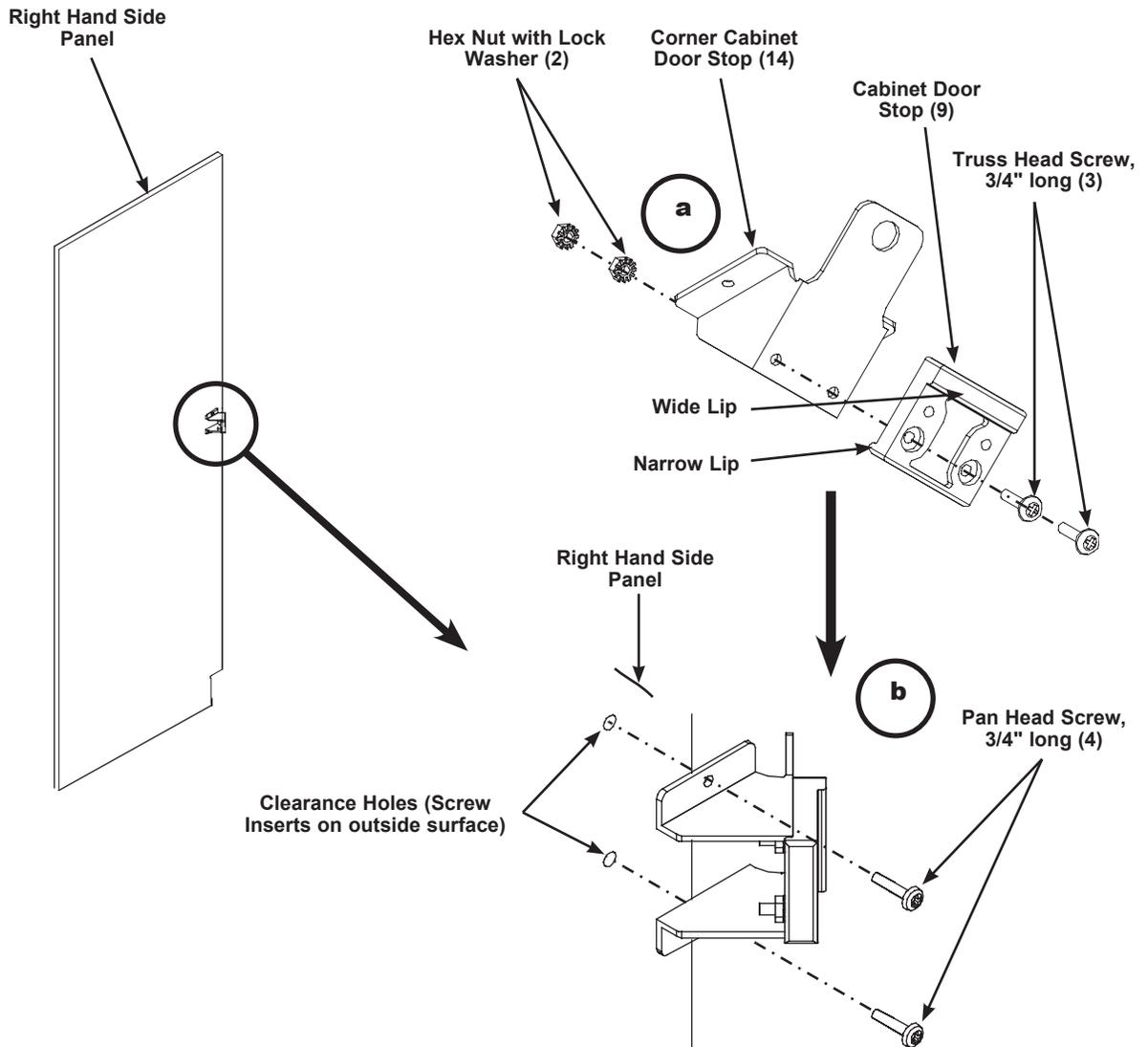
# Door Assembly (continued)

## Grille Door Assembly

1. Assemble the Grille Door Stop as follows.
  - a. Attach the Cabinet Door Stop (9) to the Corner Cabinet Door Stop (14) with two Lock Washer Hex Nuts (2) and two Truss Head Screws (3) (Corner Cabinet Door Stop color matches Hinge color).

**Note:** Make sure that the narrow lip of the Cabinet Door Stop (9) is oriented as shown below (narrow lip facing the Corner Cabinet Door Stop and the wide lip facing away from the Corner Cabinet Door Stop).

- b. Attach the Door Stop Assembly to the inside surface of the Right Hand Side Panel with two Painted Pan Head Screws (4) using a Phillips head screwdriver.



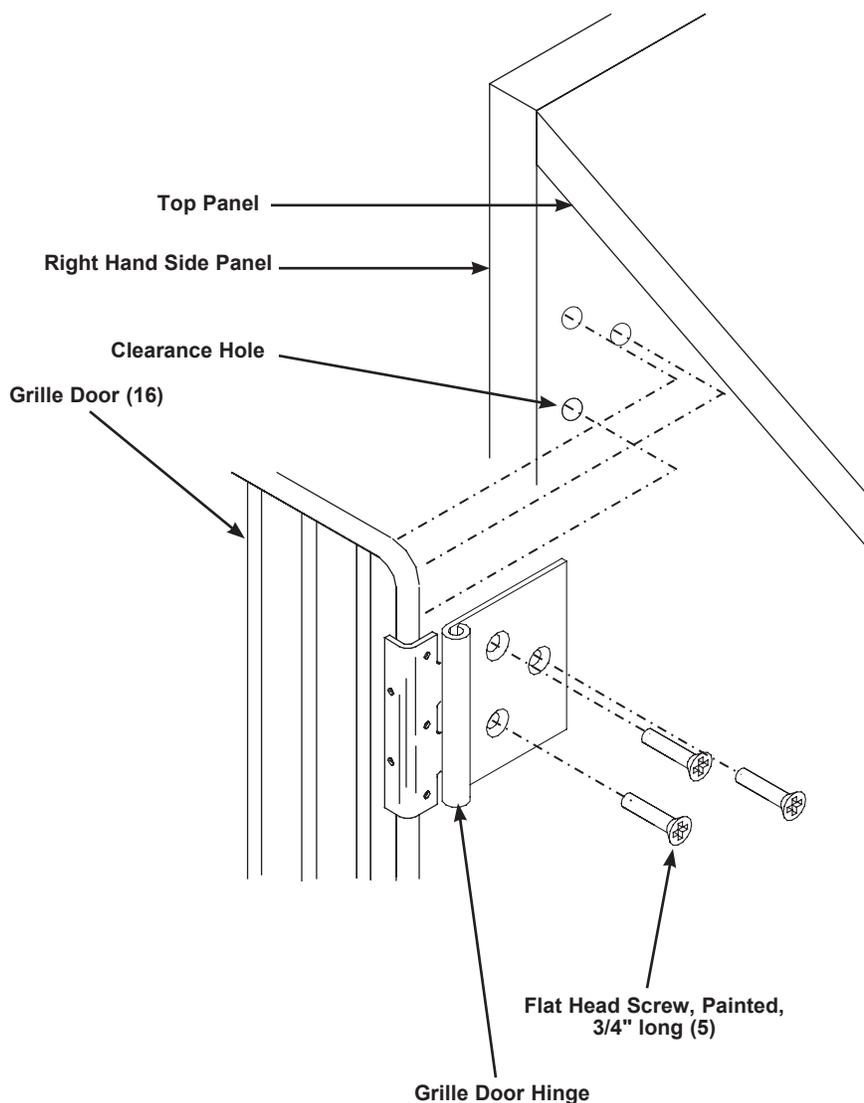
## ***Door Assembly (continued)***

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### ***Grille Door Assembly (continued)***

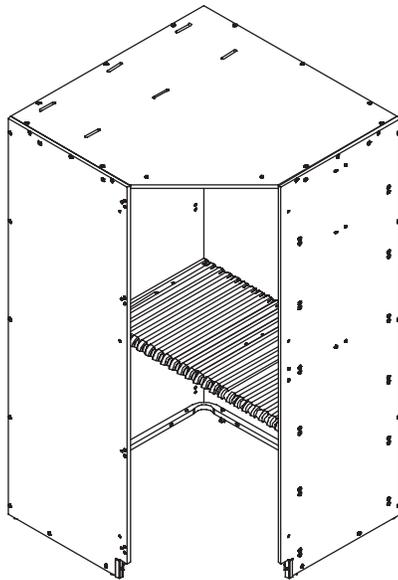
2. Attach the Grille Door (16) to the Corner Cabinet as follows.
  - a. Align the Grille Door (16) to the Corner Cabinet so that the mounting holes in each Grille Door Hinge aligns to the clearance holes in the Left Hand Side Panel with screw inserts.
  - b. Using a Phillips screwdriver, attach the upper Hinge of the door to the Left Hand Side Panel by using three Painted Flat Head Screws (5) as shown below.

A screw may be inserted into the rear-most hole of the cabinet and the door may be hung from it by placing the slotted hole in the hinge onto the screw and moving the hinge forward until the other two screw inserts are exposed. Tighten the three screws in each hinge.
  - c. Attach the lower hinges in the same manner.

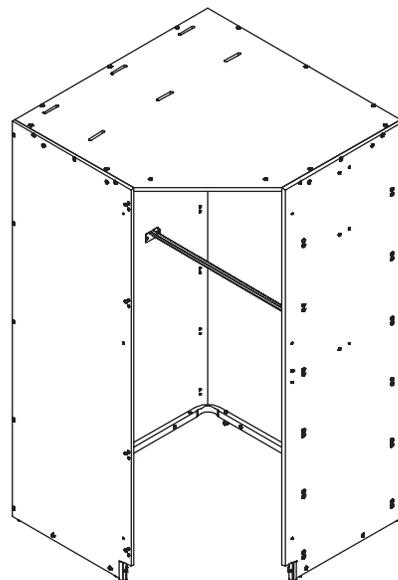


# Shelf/Hanger Bar Option Assembly Instructions

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Corner Cabinet with a Fixed Shelf



Corner Cabinet with Hanger Bars

## Contents

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## Important User Information

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### Installation

- The Corner Cabinet Shelf/Hanger Bar installation must comply with local building regulations and codes.
- Personnel installing the Corner Cabinet Shelf/Hanger Bar must comply with the Warnings and Cautions in the Safety Section.

### Intended Use

- The Corner Cabinet Shelf/Hanger Bar is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- The Corner Cabinet is intended to be permanently installed only as described in these instructions.

## Required Tools

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- Variable Speed Drill
- Philips Screwdriver

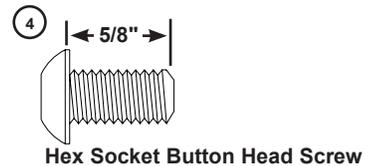
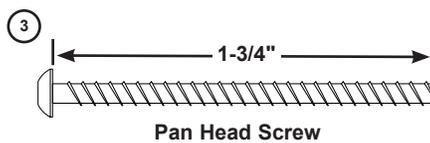
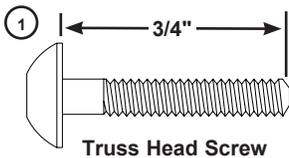
## Shelf/Hanger Bar Parts List

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Item	Description	Item	Description
1	Truss Head Screw, 3/4"	5	Brass Hook, Pair
2	Hex Insert Bit, 5/32"	6	Shelf, 30" x 48", oyster
3	Pan Head Screw, 1-3/4"	7	Shelf Support, 48", oyster
4	Hex Socket Button Head Screw, 5/8"	8	Hanger Bar, 48", oyster
		9	Velcro Strip

## Shelf/Hanger Bar Fastener Parts List

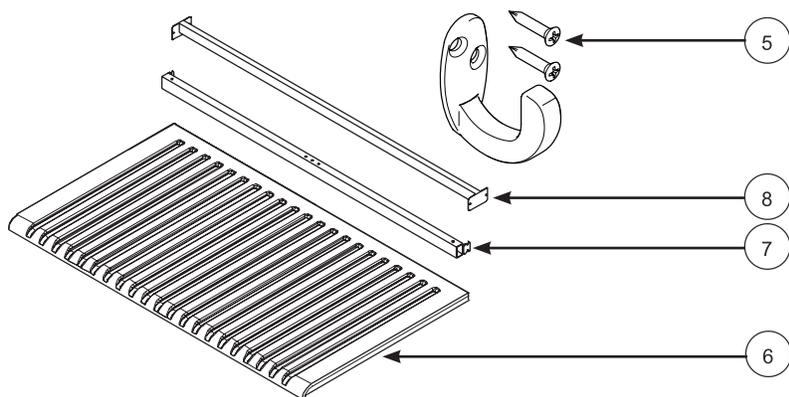
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## Shelf/Hanger Bar Assembly (continued)

Before starting the Shelf/Hanger Bar assembly, do the following.

1. Read and understand this assembly instruction.
2. Remove all items from the shipping carton and make sure that all parts are present. Item numbers refer to the Part List above and the table below.
3. Inventory the hardware package and make sure that all required hardware is present. Discard any items not used during the assembly.

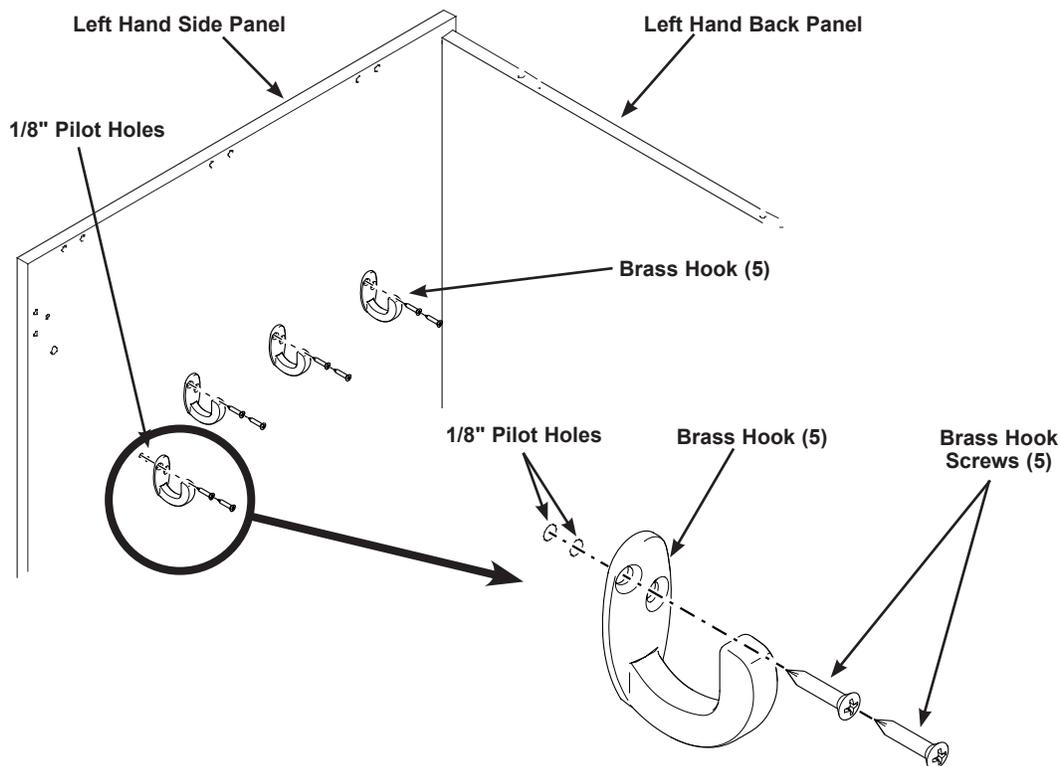


Item	Description
5	Brass Hook/Screws
6	Shelf
7	Shelf Support
8	Hanger Bar

**Note:** Numerical notations that follow part names in this document refer to part list item numbers on this page.

### Brass Hook Assembly

1. Install four Brass Hooks (5) as follows.
  - a. Fasten each Brass Hook (5) to the inside surface of the Left Hand Side Panel with two Brass Hook Screws.
  - b. Pilot holes, 1/8" diameter, on the inside surface of the Left Hand Side Panel locate the Hooks.

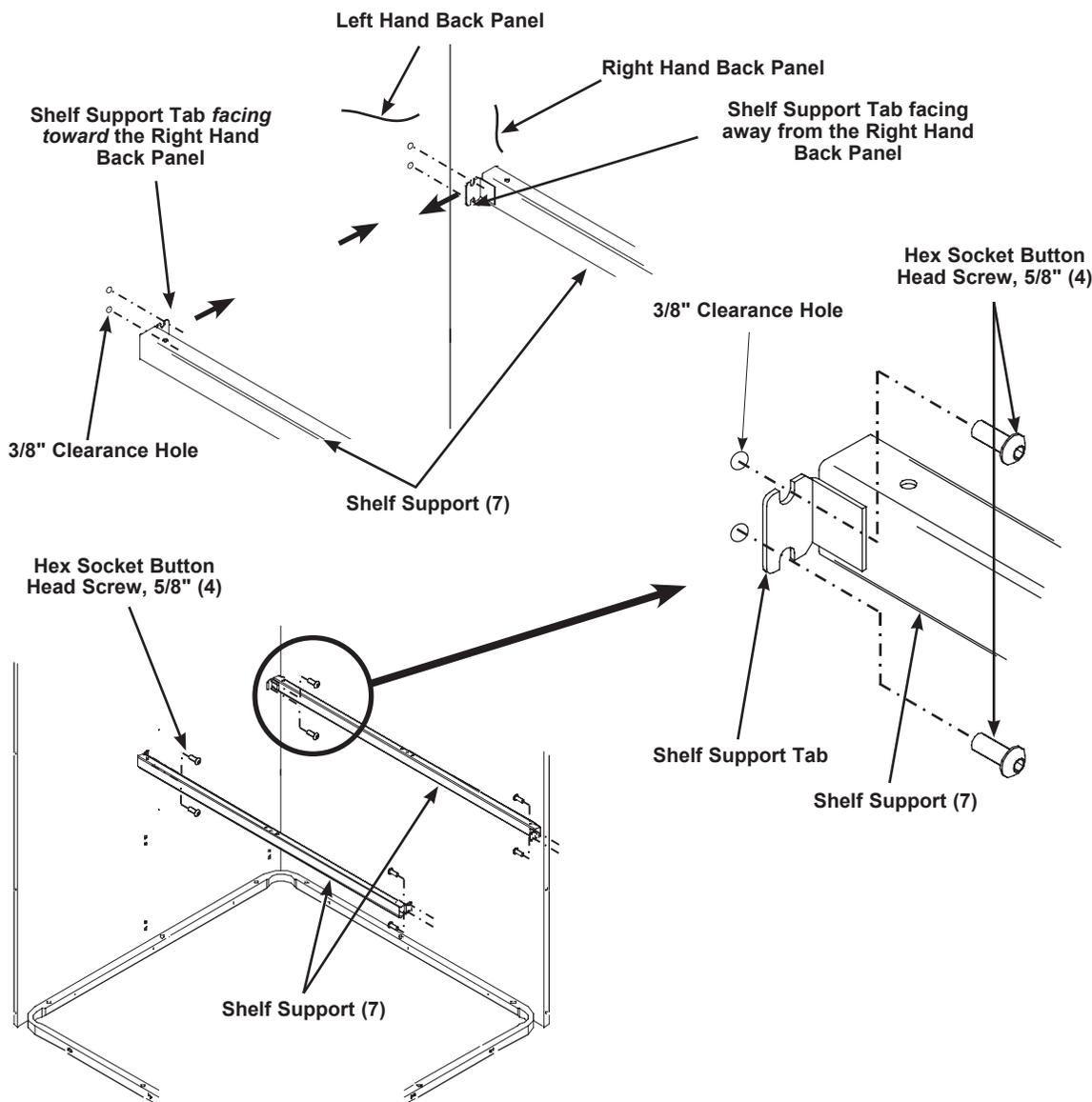


## Shelf/Hanger Bar Assembly (continued)

### Fixed Shelf Assembly

To install a Shelf, do as follows.

1. Align one of the Shelf Supports (7) to the 3/8" diameter clearance holes on the inside surface of the Left Hand Back Panel next to the Right Hand Side Panel as shown below. Orient the Tabs to face away from the Back Panel.
2. Using the Hex Insert Bit, fasten the Support Bar with four Hex Socket Button Head Screws (4). The screws fasten to a screw insert.
3. Repeat steps 1 and 2 for the remaining Shelf Support (7). Make sure that the Shelf Support Tabs are oriented as shown below.

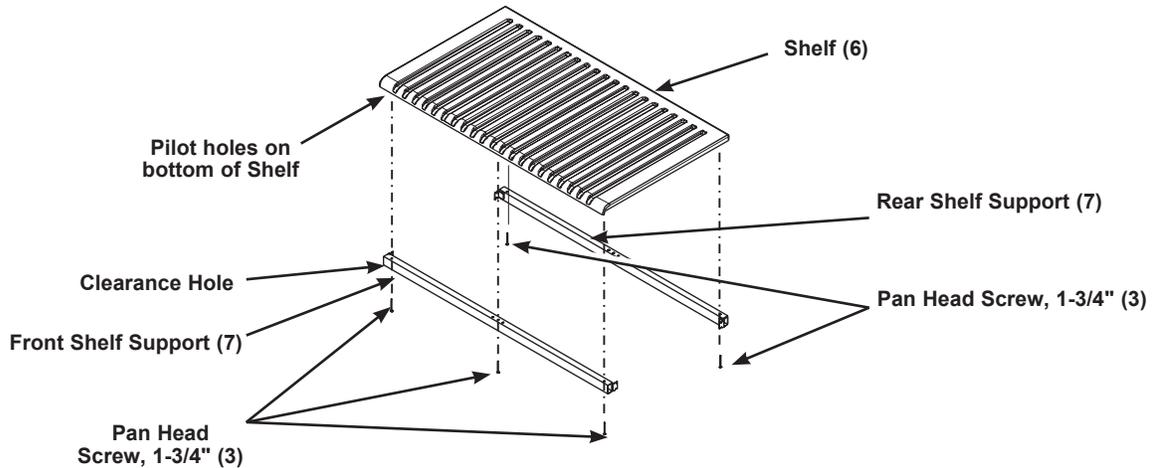


## Shelf/Hanger Bar Assembly (continued)

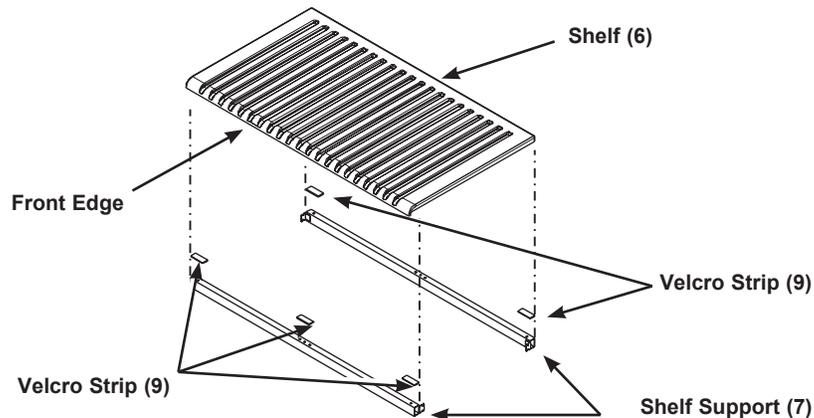
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### Fixed Shelf Assembly (continued)

4. To install an upper Shelf (6), do as follows.
    - a. Place the Shelf (6) on the Shelf Supports (7).
    - b. Align the three clearance holes in the front Shelf Support (7) with the three pilot holes on the front bottom side of the Shelf (6).
    - c. Attach the Shelf (6) to the front Shelf Support (7) with three Pan Head Screws (3) as shown below.
- Note:** Tighten the screws snugly, but do not over tighten (use care with power screwdrivers).
- d. Align the clearance holes in the rear Shelf Support with the pilot holes on the rear bottom side of the Shelf and attach with two Pan Head Screws (3).



5. To install a bottom Shelf (6), do as follows.
  - a. Apply five Velcro Strips (9) to the front and rear Shelf Supports (7) as shown below.
  - b. Remove the paper backing from the five Velcro Strips (9).
  - c. Place the Shelf (6) onto the Velcro Strips (9) and Shelf Supports (7) and against the cabinet back panel. The Shelf can be removed if the cabinet needs additional leveling.



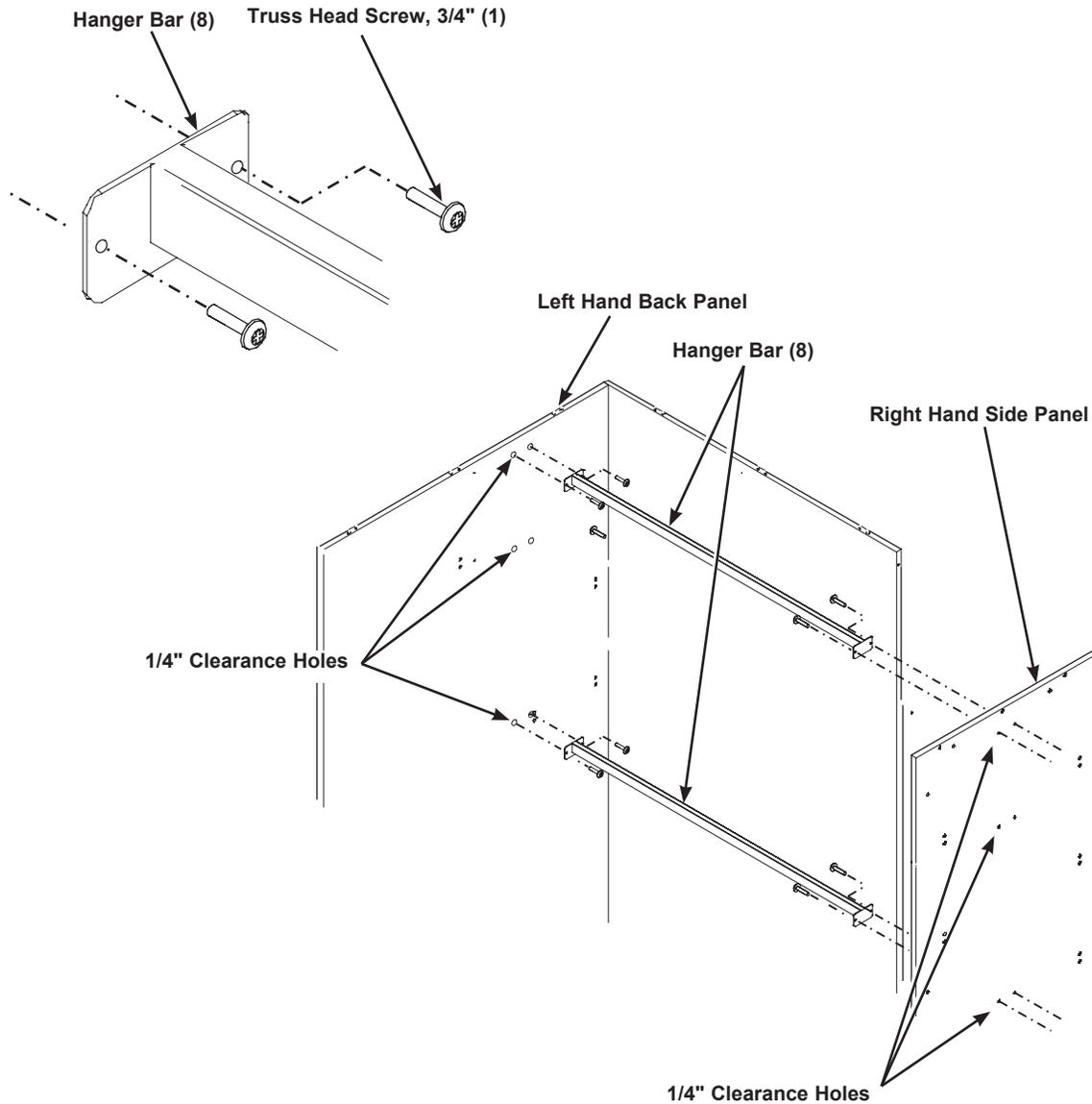
## **Shelf/Hanger Bar Assembly (continued)**

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### **Band Uniform Hanger Bar Assembly**

To install the Hanger Bars (8) for Uniform Storage, do as follows.

1. Align the clearance holes in the end of a Hanger Bars (8) to the upper pair of 1/4" diameter clearance holes in the Left Hand Back Panel and the Right Hand Side Panel.
2. Using a Phillips head screwdriver, fasten the Hanger Bar to the Left Hand Back Panel and the Right Hand Side Panel with four Truss Head Screws (1). The screws fasten to a screw insert.
3. Repeat steps 1 and 2 for the second Hanger Bar (8) using the lowest set of 1/4" diameter clearance holes (these are about 38" below the upper set of holes) as shown below.



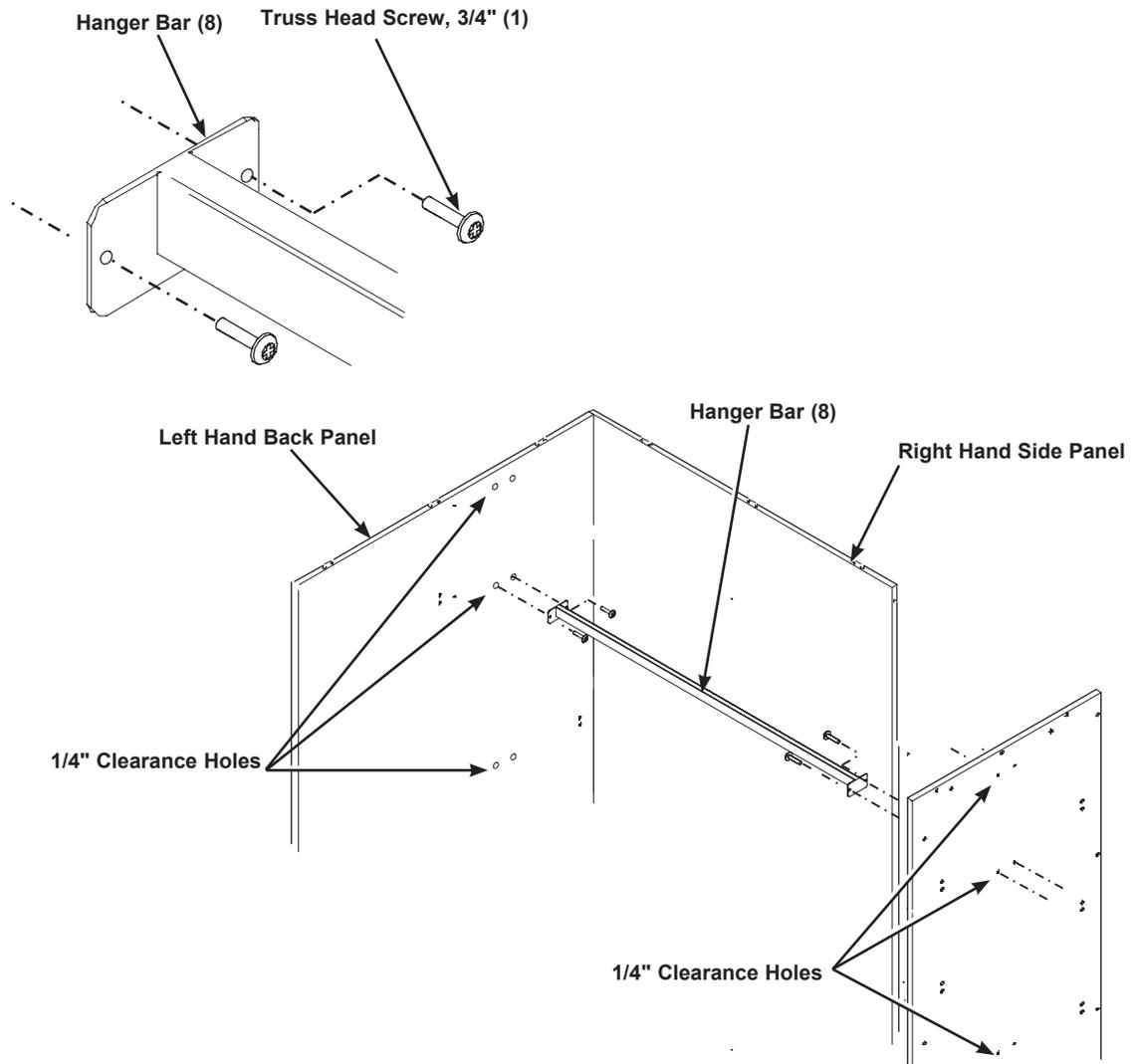
## ***Shelf/Hanger Bar Assembly (continued)***

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### ***Choral Robe Hanger Assembly***

To install the Hanger Bar (8) for Choral Robes, do as follows.

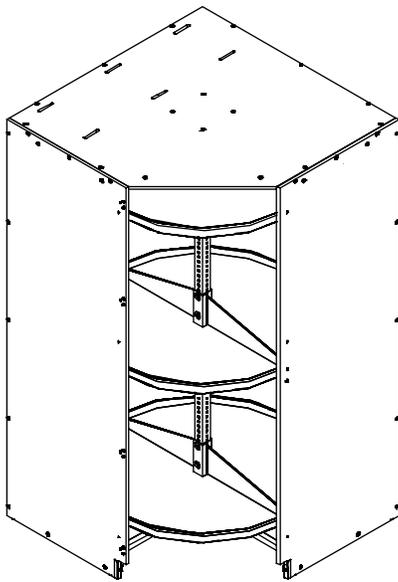
1. Align the clearance holes in the end of a Hanger Bar (8) to the mid-pair of 1/4" diameter clearance holes (13" below the upper set of holes) in the Left Hand Back Panel and the Right Hand Side Panel.
2. Using a Phillips head screwdriver, fasten the Hanger Bar to the Left Hand Back Panel and the Right Hand Side Panel with four Truss Head Screws (1). The screws fasten to a screw insert.
3. Discard the second Hanger Bar (8).



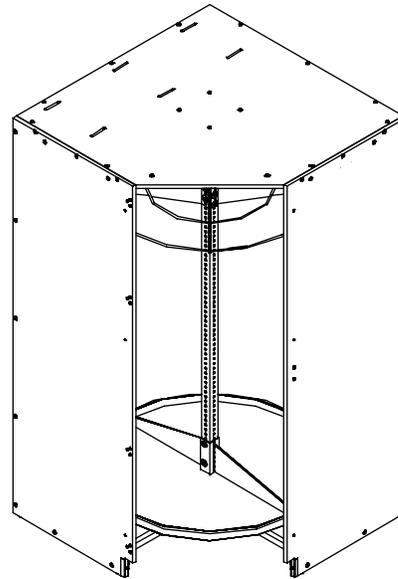
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# Revolving Shelf Option Assembly Instructions

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Corner Cabinet Revolving Shelf Option shown with six Half Shelf Assemblies



Corner Cabinet Flag Storage Option shown with four Flag/Robe Assemblies and two Half Shelf Assemblies

## Contents

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Assemble a Flag/Choral Robe Pack . . . . .	49

# Important User Information

## Installation

- The Corner Cabinet Revolving Shelf installation must comply with local building regulations and codes.
- Personnel installing the Corner Cabinet Revolving Shelf must comply with the Warnings and Cautions in the Safety Section.

## Intended Use

- The Corner Cabinet Revolving Shelf is intended for indoor use in normal ambient temperature and humidity conditions — it must not be exposed to prolonged outside weather conditions.
- The Corner Cabinet Revolving Shelf is intended to be permanently installed only as described in these instructions.

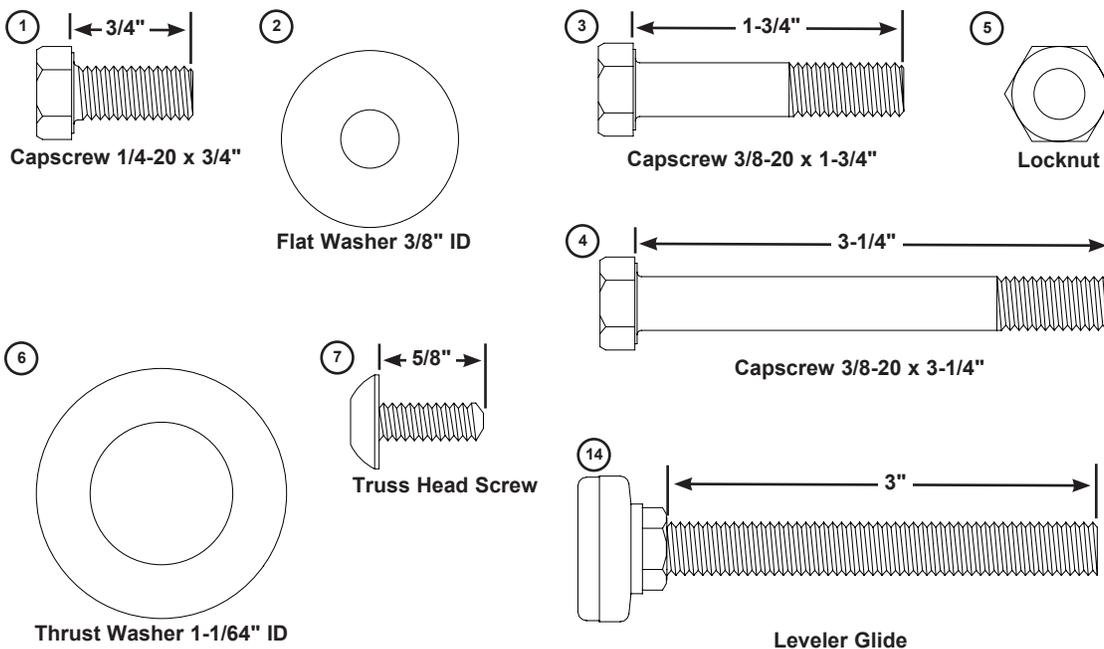
## Revolving Shelf Required Tools

- Philips Screwdriver
- Adjustable Wrench
- 9/16" Socket and Ratchet (7/16" and 1/2" sockets are optional)
- 7/16", 1/2" and 9/16" Open End Wrenches

## Revolving Shelf Parts List

Item	Description	Item	Description
1	Capscrew, 1/4-20 x 3/4" long	8	Deflector Panel
2	Flat Washer, 3/8" ID	9	Top Plate Assembly
3	Capscrew, 3/8-16 x 1-3/4" long	10	Base Frame Assembly
4	Capscrew, 3/8-16 x 3-1/4" long	11	Center Column Assembly
5	Locknut, 3/8-16	12	Half Shelf Assembly
6	Thrust Washer, 11/64 ID	13	Flag/Choral Robe Bar Assembly
7	Truss Head Screw, 5/8" long, oyster	14	Leveler Glide

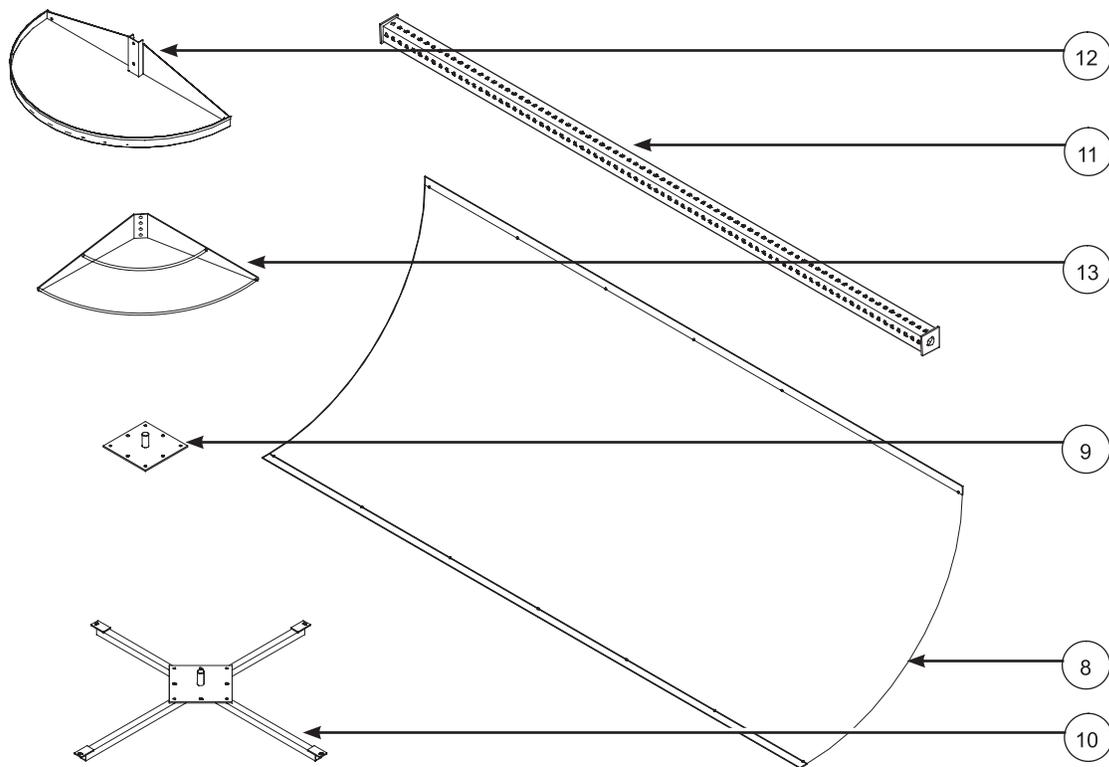
## Revolving Shelf Fastener Parts List



# Revolving Shelf Assembly

Before starting assembly of the Corner Cabinet Revolving Options, do the following.

1. Read and understand this assembly instruction.
2. Remove all items from the shipping carton and arrange the parts as shown in the diagram below. Make sure that all parts are present. Item numbers refer to the Part List on page 42 and the table below.
3. Inventory the hardware package and make sure that all required hardware is present. Discard any items not used during the assembly.



Item	Description
8	Deflector Panel
9	Top Plate Assembly
10	Base Frame Assembly
11	Center Column Assembly
12	Half Shelf Assembly
13	Flag/Choral Robe Assembly

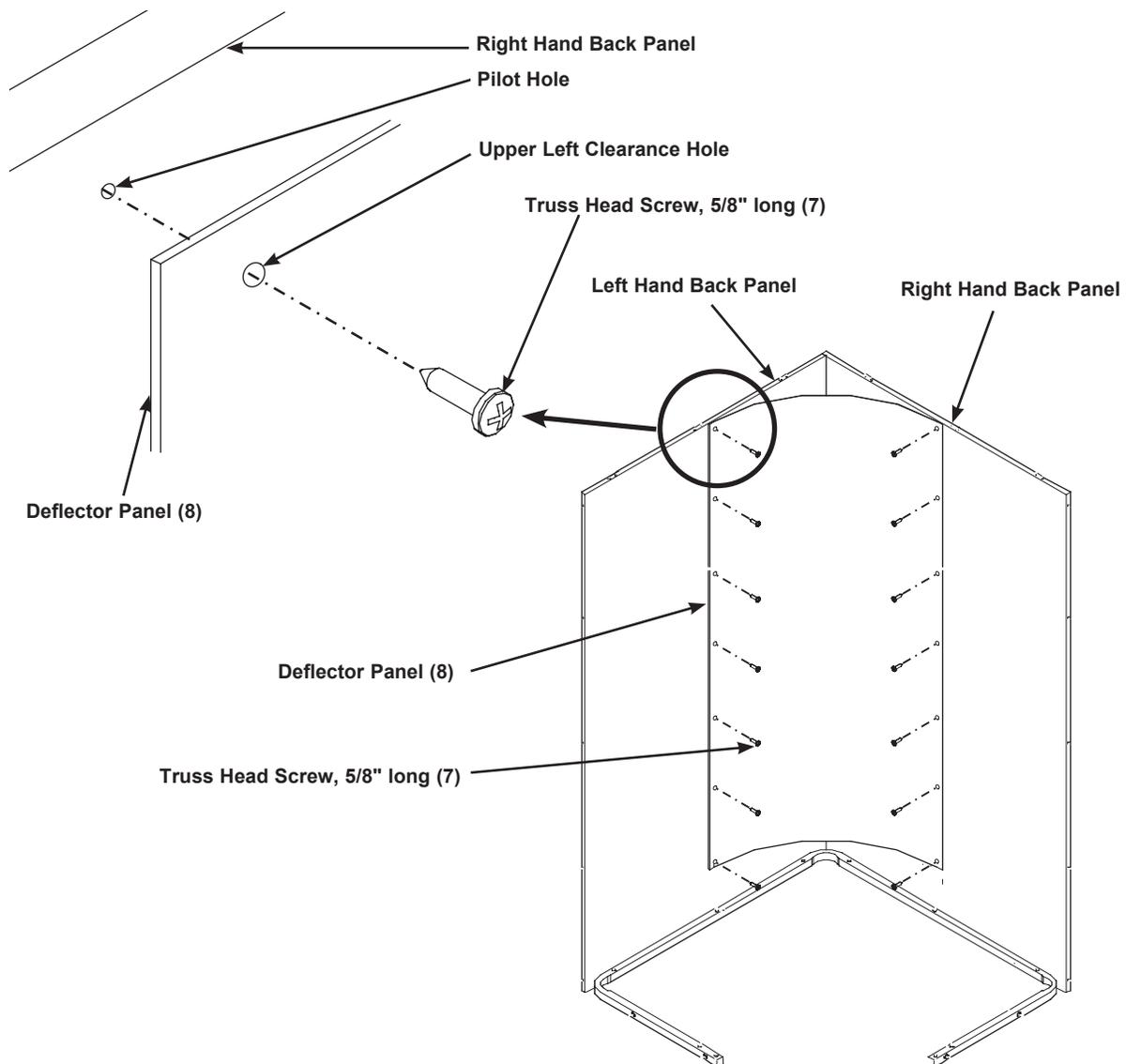
## Revolving Shelf Assembly (continued)

### Assemble Deflector Panel to the Corner Panel

To assemble the Deflector Panel (8) to the Corner Cabinet, do as follows.

1. Place the Deflector Panel (8) against the Right Hand Back Panel and the Left Hand Back Panel.
2. Align the 14 Clearance Holes in the Deflector Panel (8) to the seven Pilot Holes in the Right Hand Back Panel and the seven Pilot Holes in the Left Hand Back Panel.
3. Insert a Truss Head Screw (7) into the upper left Clearance Hole and, using a Phillips head screwdriver, screw it into the upper Pilot Hole in the Left Hand Back Panel.
4. Repeat step 3, fastening a Truss Head Screw (7) to the upper right Pilot Hole on the Right Hand Back Panel.
5. Continue attaching the Deflector Panel with the other 12 Truss Head Screws.

**Note:** Numerical notations that follow part names in this document refer to part list item numbers on pages 42 and 43.

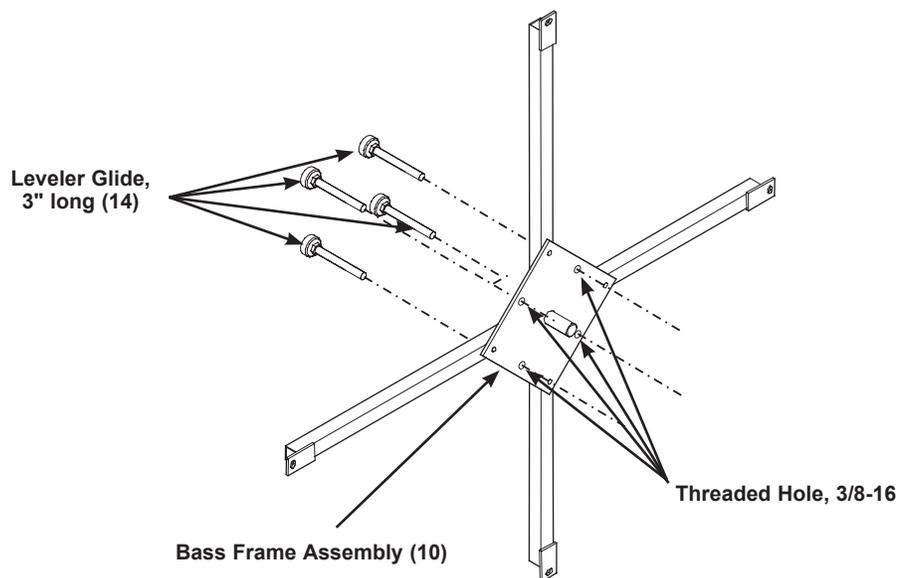
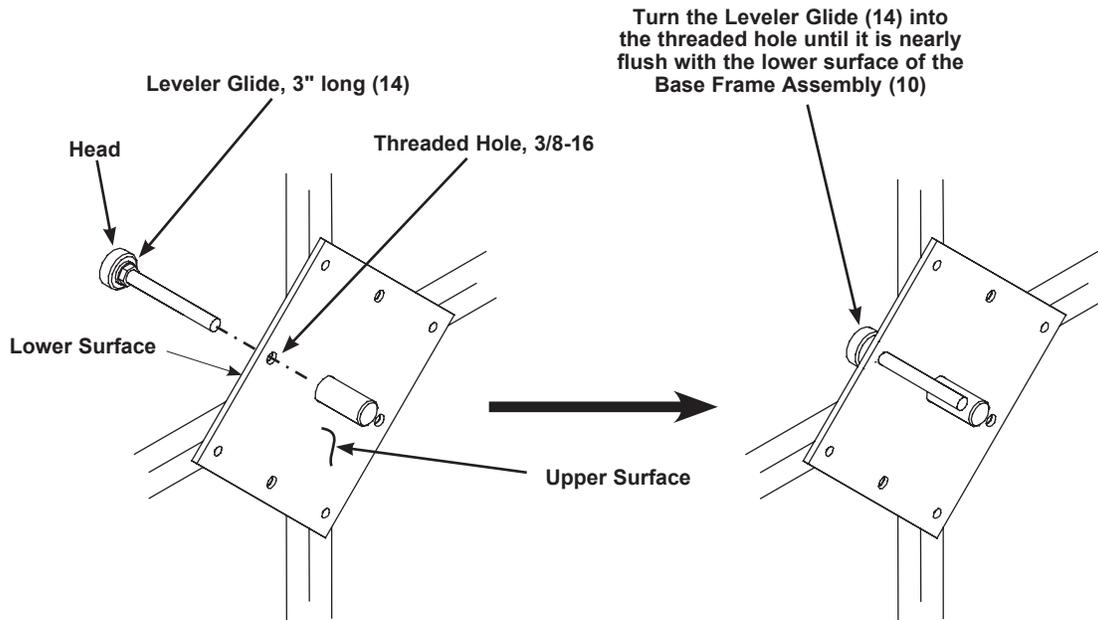


## Revolving Shelf Assembly (continued)

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### Assemble Base Frame and Center Column

1. Assemble the Leveler Glides (14) to the Base Frame Assembly (10) as follows.
  - a. Screw four Leveler Glides (14) into the lower surface of the four 3/8-16 threaded holes in the Base Frame Assembly (10).
  - b. Use a 1/2" wrench, if necessary, and screw the Leveler Glides into the Base Frame until the head of each Leveler Glide is nearly against the lower surface as shown below.



## Revolving Shelf Assembly (continued)

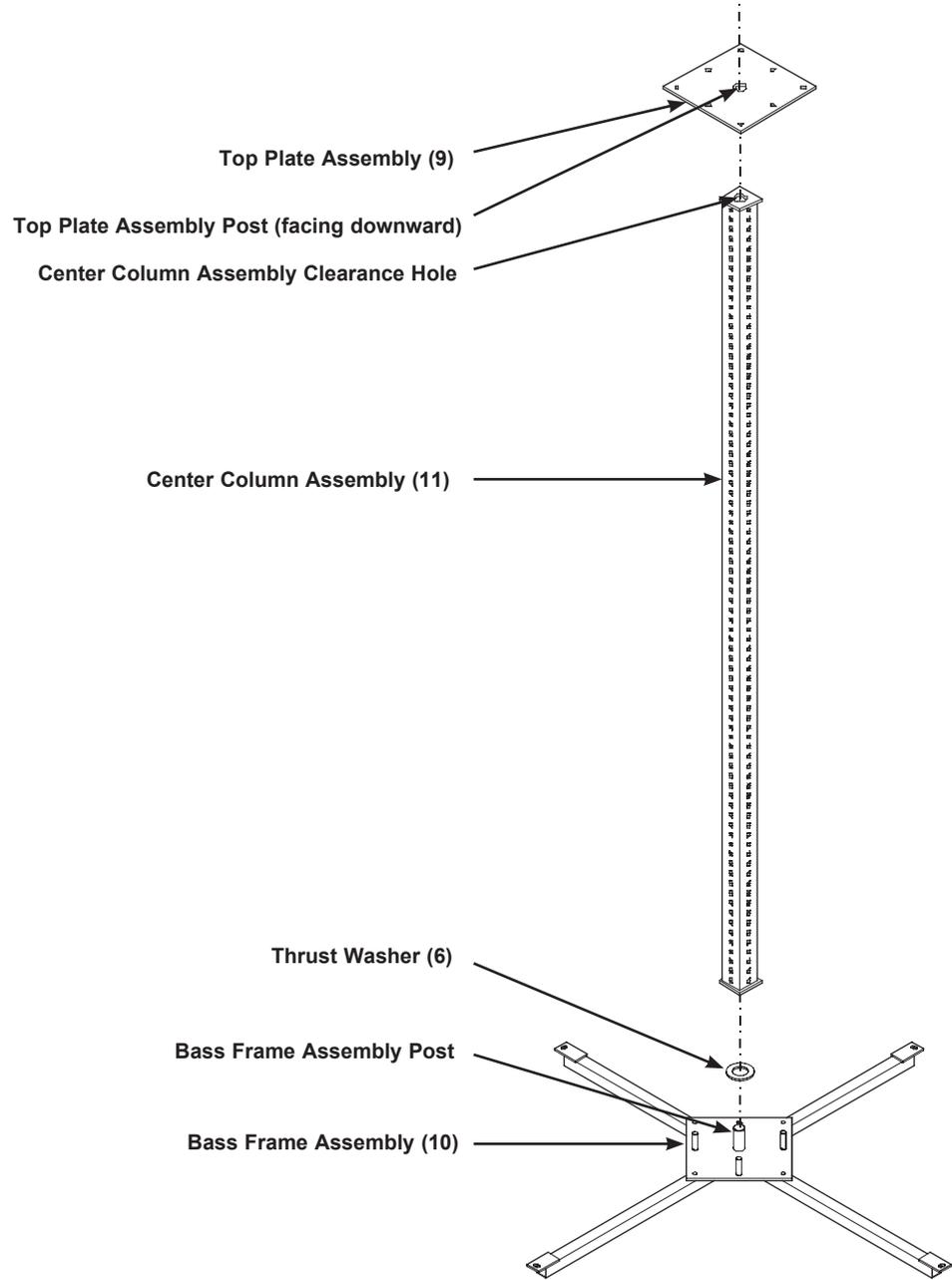
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### Assemble Base Frame and Center Column (continued)

2. Assemble the Base Frame Assembly (10), Center Column (11), and Top Plate Assembly (9) as follows.
  - a. Place the Base Frame Assembly (10) flat on the floor.
  - b. Place the Thrust Washer (6) onto the Base Frame Assembly Post (10).
  - c. Place the Center Column Assembly (11) onto the Base Frame Assembly Post and Thrust Washer (6).

**Note:** One person should hold the Center Column Assembly (11) in an upright position until completing step 3 on the next page.

- d. Insert the Top Plate Assembly Post (9) into the Clearance Hole at the top of the Center Column Assembly.



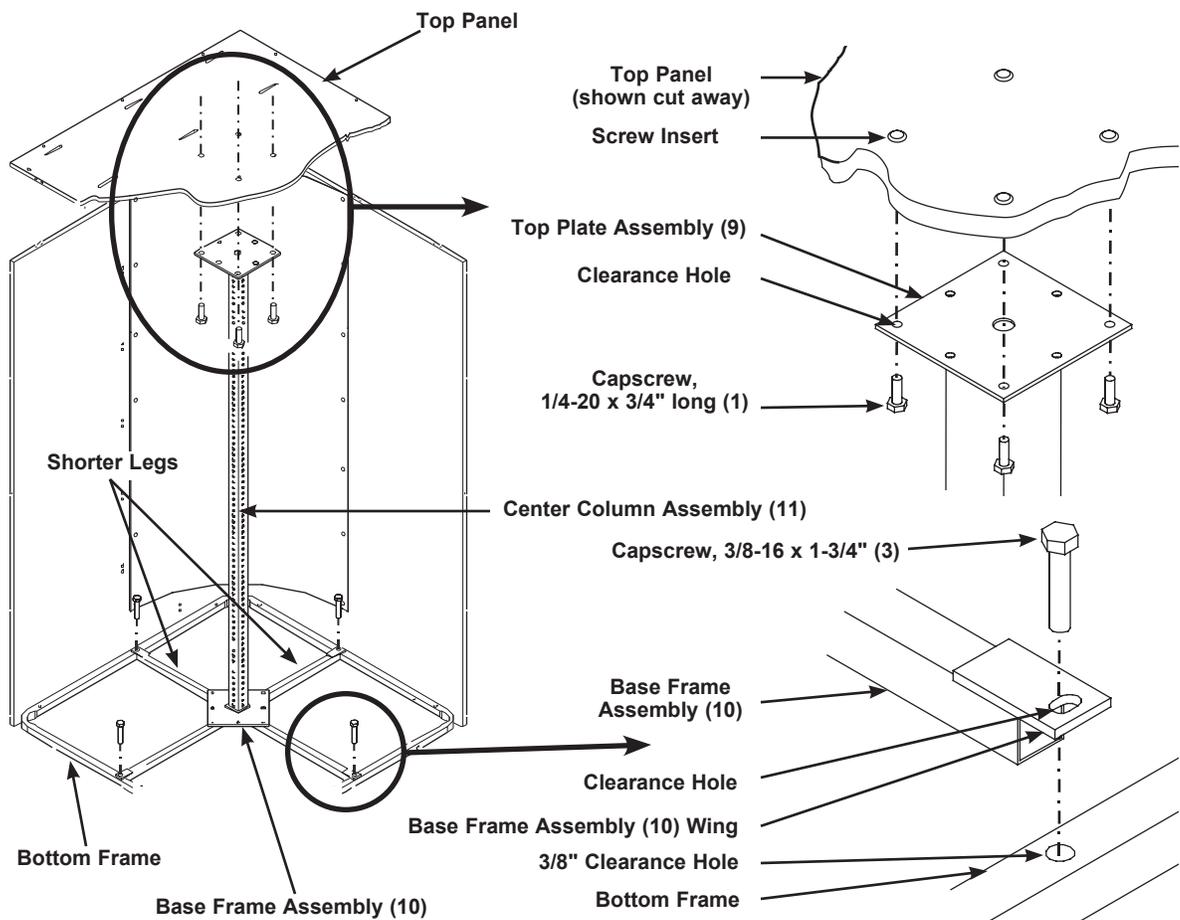
## Revolving Shelf Assembly (continued)

### Assemble Base Frame and Center Column (continued)

3. Fasten the Center Column Assembly components to the Corner Cabinet as follows.
  - a. With two people working together, slide the Base Frame, Center Column and Top Plate (assembled together) through the doorway into the Corner Cabinet. It may be necessary to rotate the Base Frame Assembly as it is pushed through the doorway.

**Note:** The Center Column Assembly can be placed inside the Corner Cabinet without removing any panels (such as the Top Panel or side panels).

- b. Rotate the Base Frame Assembly (10) so that the two short legs face the back panels (see illustration below) and the wings rest on top of the Base Frame.
- c. Align the four Clearance Holes in the Base Frame Assembly Wings (10) to the four 3/8" diameter clearance holes in the Bottom Frame.
- d. Insert four Capscrews (3) into the clearance holes on the Base Frame Assembly (10) and, using a 9/16" wrench or socket and ratchet, screw the Capscrews (3) into the Bottom Frame.
- e. Turn the Top Plate Assembly (9) so that the four Clearance Holes in the corners align with the four holes on the inside surface of the Top Panel (these holes have Screw Inserts on the outside surface).
- f. Insert four Capscrews (1) into the four Top Plate Assembly (9) Clearance Holes and, using a 7/16" wrench or socket and ratchet, screw the Capscrews (1) into the four Top Panel Screw Inserts.

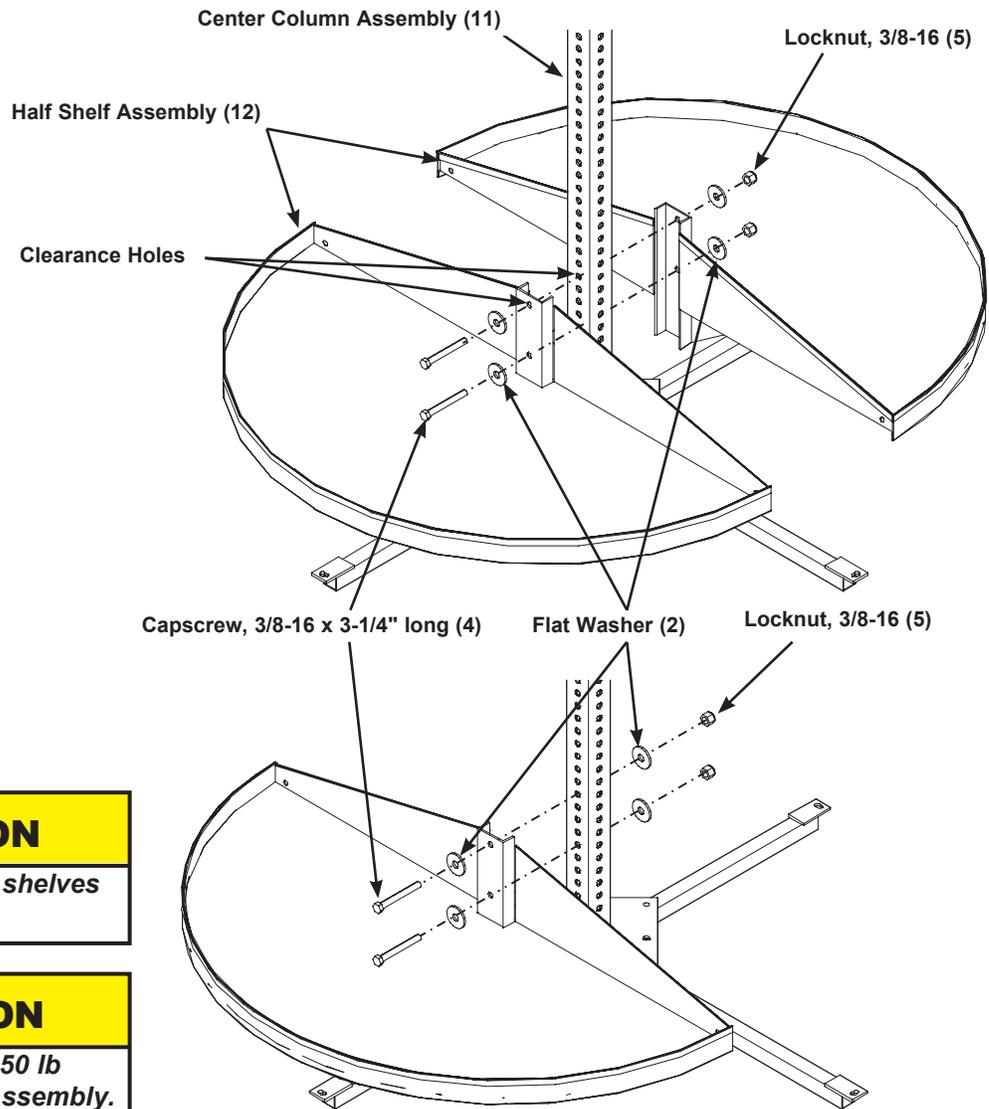


# Revolving Shelf Assembly (continued)

## Assemble a Half Shelf to the Center Column

To install the Half Shelf Assembly to the Center Column Assembly, do as follows.

1. Place the Half Shelf Assembly (12) against the Center Column Assembly (11), aligning the Clearance Holes in the Half Shelf with the Clearance Holes in the Center Column.
2. Insert a Capscrew (4) through a Flat Washer (2) and then through the upper Clearance Hole in the Half Shelf, until the capscrew threaded end extends from the Center Column.
3. If a second Half Shelf Assembly (12) is to be assembled, align the upper clearance hole to the threaded end of the Capscrew (4) and push the Shelf against the Center Column.
4. Place a Flat Washer (2) onto the threaded end of the Capscrew (4).
5. Screw a Locknut (5) onto the Capscrew (4).
6. Repeat steps 2, 4, and 5 at the lower clearance hole.
7. Using two 9/16" wrenches or sockets and ratchets, tighten the Capscrews and Locknuts.
8. Install additional Half Shelf Assemblies by repeating steps 1 to 7.



### **CAUTION**

*Make sure all weight on shelves is evenly distributed.*

### **CAUTION**

*Do not place more than 50 lb (23 kg) on a Half Shelf Assembly.*

## Revolving Shelf Assembly (continued)

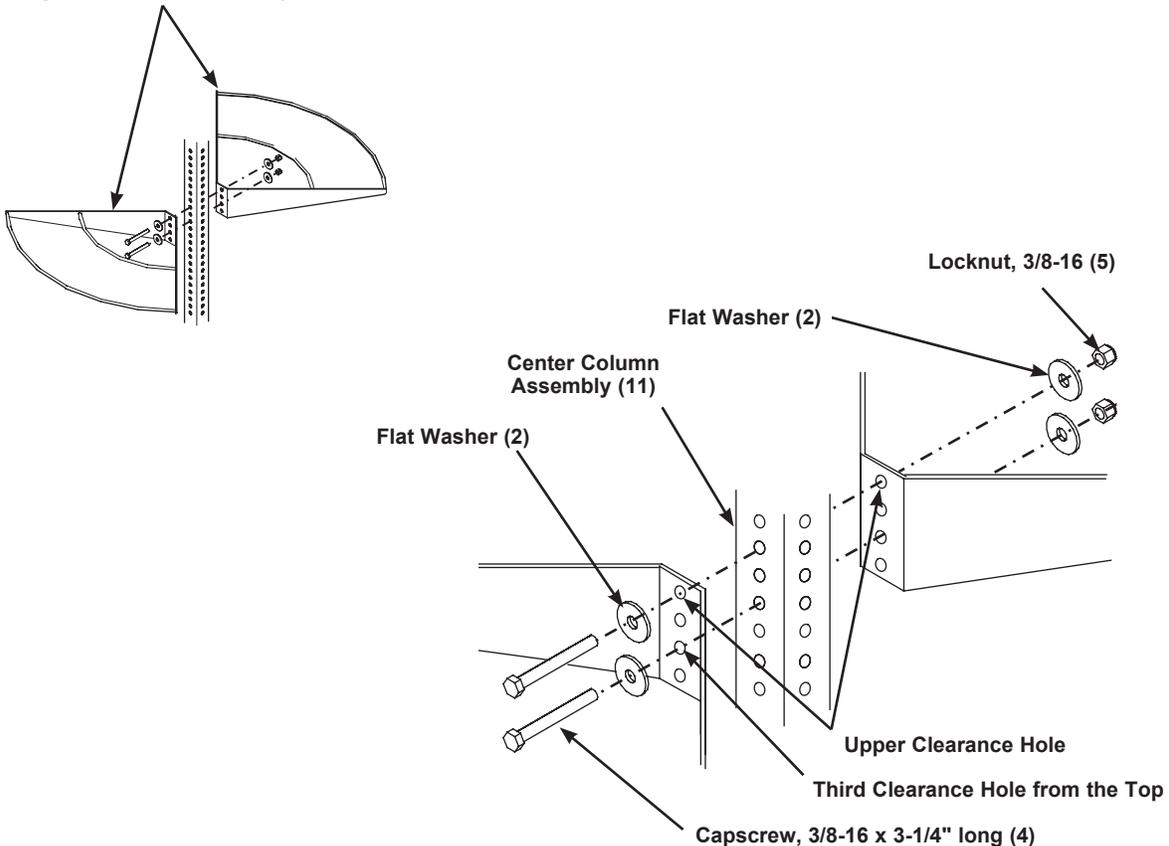
### Assemble a Flag/Choral Robe Pack

1. Assemble two Flag/Choral Robe Assemblies (13) to the Center Column (11) as follows. Refer to page 51 for the placement of the Flag/ Choral Robe Assemblies.

**Note:** If you are assembling a Flag Storage Option, install the Flag/Choral Robe Assemblies (13) five feet above the Revolving Shelf (12). Refer to the illustration for step 3.

- a. Hold a Flag/Choral Robe Assembly (13) against the Center Column Assembly (11) aligning the Upper Clearance Hole to the clearance hole in the Center Column Assembly.
- b. Insert a Capscrew (4) through a Flat Washer (5) and then through the upper Clearance Hole in the Flag/ Choral Robe Assembly, until the threaded end extends from the the Center Column Assembly.
- c. Align the Upper Clearance Hole in a second Flag/Choral Robe Assembly (13) to the threaded end of the Capscrew (4) and push the Shelf against the Center Column.
- d. Place a Flat Washer (2) onto the Capscrew (4).
- e. Screw a Locknut (5) onto the Capscrew (4).
- f. Repeat steps b to e using the third clearance hole from the top (shown in the illustration below).
- g. Using two 9/16" wrenches, tighten the Capscrews and Locknuts.

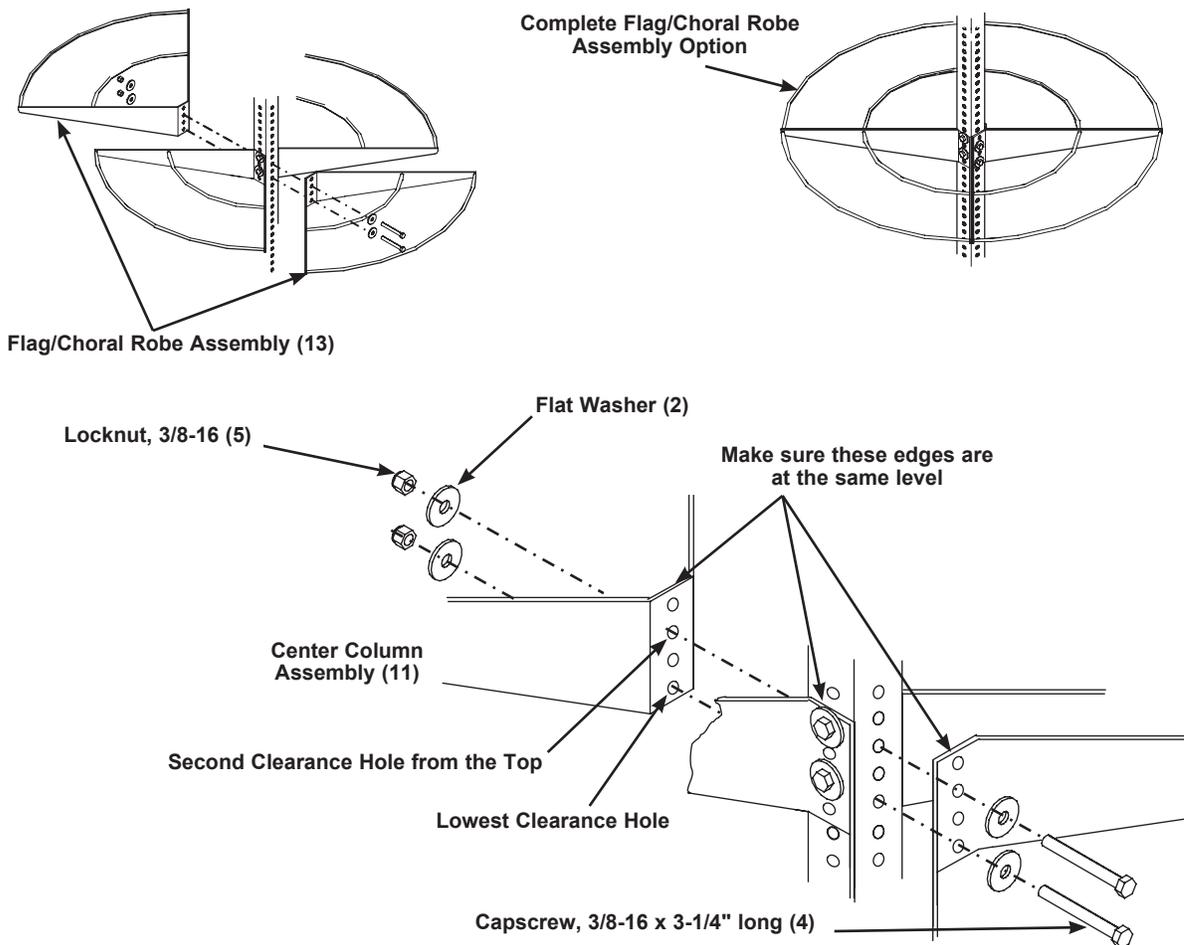
Flag/Choral Robe Assembly (13)



## Revolving Shelf Assembly (continued)

### Assemble Flag/Choral Robe Pack (continued)

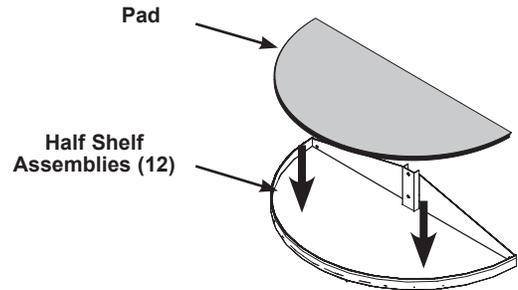
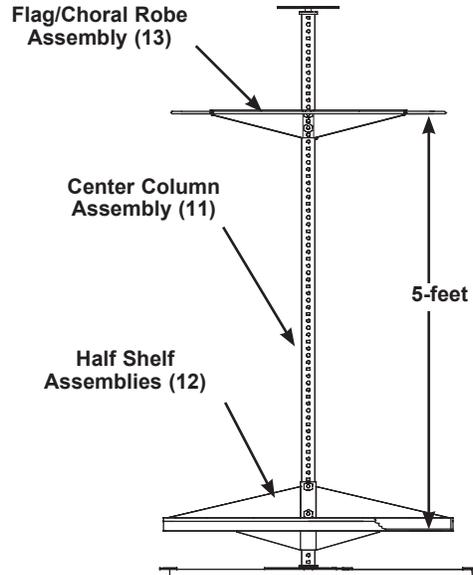
2. To assemble the second pair of Flag/Choral Robe Assemblies (13), do as follows.
  - a. Place a Flag/Choral Robe Assembly (13) against the Center Column Assembly (11) between the two assembled Flag/Choral Robe Assemblies with the upper edge even with the other assemblies (refer to the illustration below).
  - b. Insert a Capscrew (4) through a Flat Washer (5) and then through the second from the top Clearance Hole in the Flag/Choral Robe Assembly, pushing the Capscrew (4) until the threaded end extends from the Center Column Assembly.
  - c. Align the second from the top Clearance Hole in the fourth Flag/Choral Robe Assembly (13) to the Capscrew (4) and push the Flag/Choral Robe Assembly (13) against the Center Column.
  - d. Place a Flat Washer (2) onto the Capscrew (4).
  - e. Screw a Locknut (5) onto the Capscrew (4).
  - f. Repeat steps b to e using the lowest clearance hole (shown in the illustration below).
  - g. Using two 9/16" wrenches or sockets and ratchets, tighten the Capscrews and Locknuts.



# Revolving Shelf Assembly (continued)

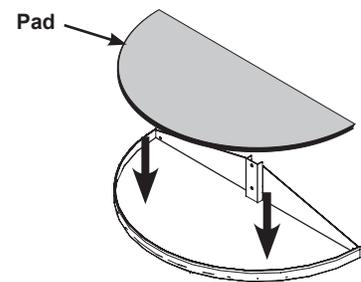
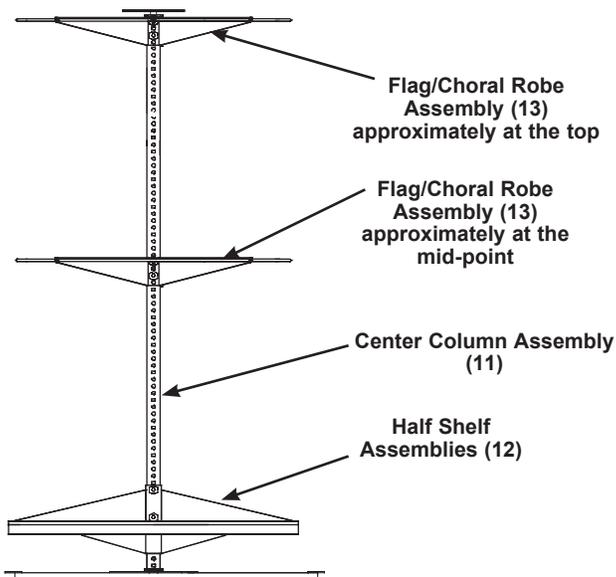
## Assemble Flag/Choral Robe Pack (continued)

3. If you are assembling a Flag Storage Option, locate the Flag/Choral Robe Assembly (13) five feet above the Half Shelf Assemblies (12) and place a Pad on the upper surface of each Half Shelf Assembly (12) as shown below.



**Flag Storage Option** — Place the Flag/Choral Robe Assemblies five feet higher than the upper surface of the Half Shelf Assemblies

4. If you are assembling a Revolving Garment Option with two Flag/Choral Robe Packs, locate the Flag/Choral Robe Assemblies (13) about at the top and at the mid point on the Center Column Assembly and the Half Shelf Assemblies (12) at the bottom as shown below. Place a Pad on the upper surface of each Half Shelf Assembly (12)



**Revolving Garment Option** — Place the Flag/Choral Robe Assemblies at the mid-point and at the top of the Center Column and the Half Shelf Assemblies at the bottom as shown above.

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